

Scope Of Works: Simulator Generator

1. Project Overview

The purpose of this project is to provide a complete standby power generation system comprising an 800 kVA outdoor diesel (or alternative) generator set, complete with canopy, foundation/plinth, fuel system, exhaust system, automatic change-over switch gear (ATS/AMF panel), interconnection to the building's electrical distribution system, earthing, cabling, controls, testing and commissioning, and hand-over to the client in full working order.

2. Standards and Regulations

The following standards are applicable to the project and the project is not limited to the mentioned standards.

- OHSA Act 85 of 1993 – Electrical machinery regulations
- SANS 10142-1 (Wiring of premises)
- SANS 8528 (Reciprocating internal-combustion engine driven generating sets)
- SANS 60034 (Rotating electrical machines)
- IEC/BS standards as appropriate where SANS equivalents not available.
- Compliance with Acts & Regulations: Occupational Health and Safety Act 85 of 1993, National Building Regulations and Building Standards Act 103 of 1977, local municipal by-laws, environmental regulations.
- The installation shall be executed by qualified and registered contractors (Electrical Contractor registered with relevant body, competent persons on site).
- Provide permits and local authority approvals where required (e.g., fuel tank bunding, noise emission, exhaust routing, municipal electrical connections).

3. Extent Of Works

3.1 Supply

The Contractor shall supply the following major equipment and components:

- An 800 kVA, 400 V, 50 Hz, 3-phase standby generator set (diesel engine + alternator) sized for full 800 kVA output with an appropriate overload/fault margin.
- Weatherproof, outdoor-rated sound-attenuated canopy or enclosure suitable for external installation, including appropriate ventilation, acoustic insulation, service access, lifting lugs.
- Concrete plinth/foundation as per manufacturer recommendations (dimensions, anchor bolts, anti-vibration mounts).

- Fuel system: day tank / bunded tank (capacity for minimum X hours of full-load operation, per specification), fuel piping, filters, automation (low fuel level shutdown/alarm).
- Exhaust system: silencer/exhaust piping with bird-mesh guard, termination point, suitable for outdoor environment, including thermal insulation where required.
- Automatic change-over/AMF panel (automatic mains fail) with appropriate switchgear, breakers, busbars, control wiring, remote indicators/alarm, manual override facility.
- Interconnection cabling and conduit/trunking from generator output to change-over panel, from panel to existing building distribution board (or as specified), including power and control cables.
- Earthing/grounding system (earth rods, earth grid, bonding between generator frame, canopy, panel, building grounding).
- Auxiliary systems: battery charger, starter batteries, DC control system, instrumentation (engine gauges, alternator meters, alarms), automatic start/stop control logic.
- Civil works associated with installation: trenching for fuel lines and cables, preparation of site (grading, paving, bund walls, stormwater drainage where required).
- The bund wall must be able to take 110% of the fuel capacity.
- Commissioning aids: load bank or approved method of proving full-load capability; test instrumentation and certificates.
- Documentation: operating & maintenance manuals, as-built drawings, wiring diagrams, test certificates, guarantee/ warranty documents.

3.2 Delivery and transport

- The Contractor shall transport the generator set, canopy and related equipment to site (Johannesburg / South Africa) including any import clearance, freight, insurance, off-loading and storage on site (if staging is needed).
- The site and route shall be verified by the Contractor (clear access, crane/lifting, relevant site visits) and any required lifting gear/rigging shall be part of the Contractor's scope.
- Protective packaging and storage on site until installation, including weather protection, security where needed.

3.3 Installation and assembly

- The Contractor shall carry out detailed site survey post contract award to verify dimensions, clearances, access, cable routes, fuel line routes, exhaust routing, ventilation.
- Installation of concrete plinth/foundation including formwork, reinforcement, curing, anchor bolt setting, level & dimension checks.

- Positioning of generator set on anti-vibration mountings, coupling to canopy (if separate), securing anchor bolts.
- Installation of fuel tank, bund wall (if required), fuel supply piping, filtration system, shut-off valves, low level sensors.
- Exhaust system installation: installation of exhaust piping from engine canopy to termination, supporting brackets, silencer, bird/rodent guard, insulation where required.
- Ventilation & airflow: ensure canopy/external installation has adequate intake/exhaust, comply with manufacturer's ventilation requirement and local ambient conditions.
- Electrical installation: power cabling from generator alternator to change-over panel, change-over panel to building distribution board, earthing/grounding conductors, cable trays/trunking, cable terminations, glands, lugs, labelling. Control wiring between engine, alternator, AMF panel, remote alarm/indicators.
- Installation of the AMF/change-over panel: mounting, wiring, integration with mains supply fault detection, generator start signal, change-over logic, manual override, busbars, protective devices.
- Integration of instrumentation, meters (voltage, current, power factor, frequency), alarms (low fuel, high water temperature, low oil pressure, overspeed, overcurrent, etc.).
- Testing of each subsystem during installation: insulation resistance testing, continuity checks, functional wiring tests.
- Site reinstatement: making good of building penetrations, waterproofing sleeves where cables pass through walls/roof, finishing and cleaning of installation area.

3.4 Testing and commissioning

- Factory Acceptance Test (FAT) of generator set and canopy (as required) prior to shipment; supply test report.
- On-site site acceptance test: run generator under load (either load bank or building load) for a defined period (e.g., 30 minutes full-load, plus load step test) to verify performance.
- Functional testing of change-over panel: simulate mains failure, generator start, change-over to generator supply, restore mains, change back, verify seamless operation.
- Safety & protective devices testing: over/under voltage, over/under frequency, overspeed, earth fault, differential protection (if applicable), alarms and shutdowns.
- Verification of earthing/grounding system: earth resistance tests, bonding continuity.

- Verification of fuel system: leakage, shut-off valve functionality, low fuel level alarm, bund wall integrity.
- Noise level measurement (if specified) to ensure compliance with ambient and site requirements (e.g., < 65 dB at 7 m) for outdoor installations.
- Provide certificate(s) of compliance (COC) in accordance with SANS 10142-1 (Wiring of premises), and other relevant SANS standards.
- Hand over of as-built drawings, wiring schematics, single-line diagram, maintenance schedules, operating manuals (min. 3 hard copies + electronic).
- Training of client's nominated operators/maintenance staff: at least 2 persons, covering operation, start/stop procedures, weekly/monthly checks, alarms, shutdowns, basic service tasks.
- Warranty/guarantee: Provide minimum 12 months (or e.g., 12 months or 1 200 hours whichever occurs first) warranty on equipment and installation workmanship.
- Generator shall reach full 800 kVA load, voltage/frequency within $\pm 5\%$ at full load, no abnormal vibration or noise.
- Change-over shall occur automatically within defined time (e.g., <60 seconds) upon mains fail and revert when mains resumes.
- All alarms and protective devices shall function correctly and shutdown under fault conditions.
- Noise emission outside canopy shall not exceed specified limit (e.g., 65 dB at 7 m).
- Earth resistance shall meet specified value (e.g., $\leq 5 \Omega$ or as per site requirement).
- Fuel tank bund shall capture 110% of tank capacity and have no leaks.
- Wiring, terminations, labelling shall be complete and compliant with SANS 10142-1.
- Full documentation provided and training completed.

3.5 Documentation and training

- Update operational and maintenance manuals with new ATS integration
- Provide as-built drawings and control schematics
- Train site operators on the automatic switchover system, including emergency manual override procedures
- Provide Certificate of Compliance (CoC) in terms of SANS 10142-1
- As-built wiring diagrams and control schematics.
- Test reports and commissioning certificates.
- Manufacturer data sheets and warranties.
- Operating manual and training.
- Provide spare parts list and critical spares availability

- Site survey report and proposed installation layout drawing.
- Equipment datasheets for generator, alternator, canopy, ATS panel, fuel tank.
- Concrete plinth drawings and structural details, anchor bolt layout.
- Wiring diagrams, single-line diagram of builder's installation.
- Load bank test certificate / factory test certificate.
- As-built drawings and installation record drawings.
- Operation & Maintenance manuals and maintenance schedule.
- Commissioning certificate and certificate of compliance (COC).
- Training session records and attendance list.
- Warranty/guarantee certificate.
- Final hand-over report including test results, measurement data (noise level, earth resistance, temperature rise etc).

3.6 Responsibilities and interfaces

- Client shall provide: site access, building services/infrastructure information (existing supply, cable run routing, building plans, civil works interface), power downtime schedule, and timely decisions on equipment location, approvals.
- Contractor shall: carry out detailed survey, propose final layout, cable routing, canopy placement, fuel tank location, submit drawings for approval, coordinate with other trades (civil/structural, HVAC, building management).
- Contractor must coordinate with building management, local supply authority, fuel supplier (if same site), ensure minimal disruption to building operations (particularly when mains supply is cut over to generator).
- Contractor to manage site logistics, safety plan, temporary works, lifting, protection of existing services and reinstatement.
- Contractor to attend site meetings, progress reporting, quality control documentation, risk management plan.

4. Health, safety and environment

- Contractor to prepare and maintain a Health & Safety (H&S) Plan in accordance with OHS Act and site requirements.
- Contractor to ensure safe access, lifting operations, scaffolding (if required), noise/vibration mitigation, fuel spill prevention/containment, smoke/exhaust routing compliance.
- Environmental protection: bund walls for fuel, proper disposal of waste oils/filters, compliance with environmental regulations.
- Signage and barricading around generator installation during works, especially during commissioning.

5. Warranty, Maintenance and spare parts

- Provide minimum 12-month warranty on equipment and workmanship.
- Provide schedule of maintenance inspections (e.g., quarterly) and major service after 12 months (or as specified). (etenders.gov.za)
- Provide list of critical spares and recommended stock levels.
- Provide emergency fault-response plan and contact details for support service.
- Provide guarantee certificate and maintenance certificate upon handover.

6. Contract strategy

The client and the contractor shall use the NEC4 ECC contract for this work. This includes all contract administration templates.