



**TRANSNET ENGINEERING GERMISTON
MANUFACTURING PURPOSES**

**TRANSNET ENGINEERING GERMISTON
VALIDITY**

FROM TO
23 - 04 - 2024 / 23 - 05 - 2024

ID:

SIGN: *[Signature]*

WEARING PLATE, TO BE 35°C MINIMUM BEFORE WELDING
SKYTLAAT, MOET 'N MINIMUM VAN 35°C WEES, VOORDAT GESWEIS WORD

-/C THIS WELDING TO BE DONE WITH LOW HYDROGEN ELECTRODES TO SABS CODING E434B2 4GJ DRIED IN AN OVEN AT 400°C
HIERDIE SWEISWERK MOET MET LAE WATERSTOF/SWEISSTAWE VOLGENS SABS KOD/ E434B2 4GJ IN 'N OOND TEEN 400°C GEDROOG GEDOEN WORD

THIS COMPONENT TO BE CHECKED WITH GAUGES TO DRG. NOS:-
HIERDIE ONDERDEEL MOET NAGEGAAN WORD MET MATES VOLGENS TEKE. NUS:-

CME 4447/0-100/ LATEST
CME 4448/0-100/ JONGSTE

-/C WELDING TO BE DONE WITH LOW HYDROGEN ELECTRODES TO CODING SABS 455 E518/-4427H
ELECTRODES MUST BE DRIED IN AN OVEN AT 400°C FOR A MINIMUM OF 2 HOURS
ELECTRODES MUST BE REMOVED IF NOT USED WITHIN 30 MINUTES
COMPONENTS TO BE PRE-HEATED TO A TEMPERATURE OF 150°C, MEASURED 80mm FROM WELDING AREA

SWEISWERK MOET MET LAE WATERSTOF-SWEISSTAWE VOLGENS KODE SABS 455 E518/-4427H GEDOEN WORD
SWEISSTAWE MOET IN 'N OOND GEDROOG WORD TEEN 400°C VIR 'N MINIMUM TIJDPERK VAN 2 UUR
SWEISSTAWE WAT LANGER AS 30 MINUTE BUITE OOND WAS, MOET WESN GEDROOG WORD
KOMPONENTE MOET VOORVERHIT WORD TOT 'N TEMPERATUUR VAN 150°C. METING VAN TEMPERATUUR MOET 80mm VAN SWEISAREA GEDOEN WORD

2	PLATE, WEARING SKYTLAAT	2	W24/0053
1	FRAME, SIDE KANTRAAK	1	CME 116 12 - 558
ITEM	NAME NAAM	QUANTITY MANTYK	REVISION NO. WYBYSNOUM
			DATE OF ISSUE DATUM
			BY: [Signature]
			CHECKED: [Signature]
			APPROVED: [Signature]
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