

SOUTH AFRICAN POST OFFICE LTD

SPECIFICATION NO.: SAPO-B-0248

TITLE: BAG, PACKAGING – FROM SAFEMAIL, (NON - TAMPER EVIDENT).

CATALOGUE NO.: CON090014

Address changed

1. SCOPE

This specification covers the requirements for a polyethylene bag used for packaging items **FROM** Safemail.

2. NORMATIVE REFERENCES

SANS 456 : 2009 - Corrugated Board Containers.

Note:

Should any discrepancy arise between the content of this specification, the sample provided or the purchase order; then please inform the Manager, Quality Department, Silverton.

3. MATERIAL

3.1 COLOUR/TYPE - Grey, co-extruded polyethylene.

3.2 THICKNESS - 80µm

4. DIMENSIONS

4.1 BAG - Width 280mm x 360mm deep excluding flap.

4.2 FLAP - 50mm

5. PRINTING

5.1 Print the originator address on the **reverse** side of the bag in the position shown in Annex B. The originator block shall be 100mm wide X 80mm high.

5.2 Printing shall be in one colour.

5.3 The catalogue number shall be printed on the front of the bag in the bottom right-hand corner. Refer Annex A.

6. WELDING

Welding used for the construction of the bag shall have sufficient strength to prevent opening during transit.

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7. SEALING STRIP (Along short side of bag)

- 7.1 Self-seal type (non-tamper evident).
- 7.2 Pressure sensitive.
- 7.3 Consistent adhesive strip along width of fold-over flap.
- 7.4 Backing strip of polyethylene.

8. PROOFS

- 8.1 Indicate the time required to prepare the proofs and the date on which delivery will commence after the proofs have been approved.
- 8.2 Production shall not commence until the proofs have been approved by the Quality Department of the S.A. Post Office.

9. PACKAGING AND MARKING

- 9.1 Fifty (50) bags per packet.
5 packets (250 bags) per carton.
- 9.2 See Specification SAPO-P-0105 for packaging and marking requirements.
- 9.3 Endorse packaging with expiry date which shall be 6 (six) months after date of manufacture.

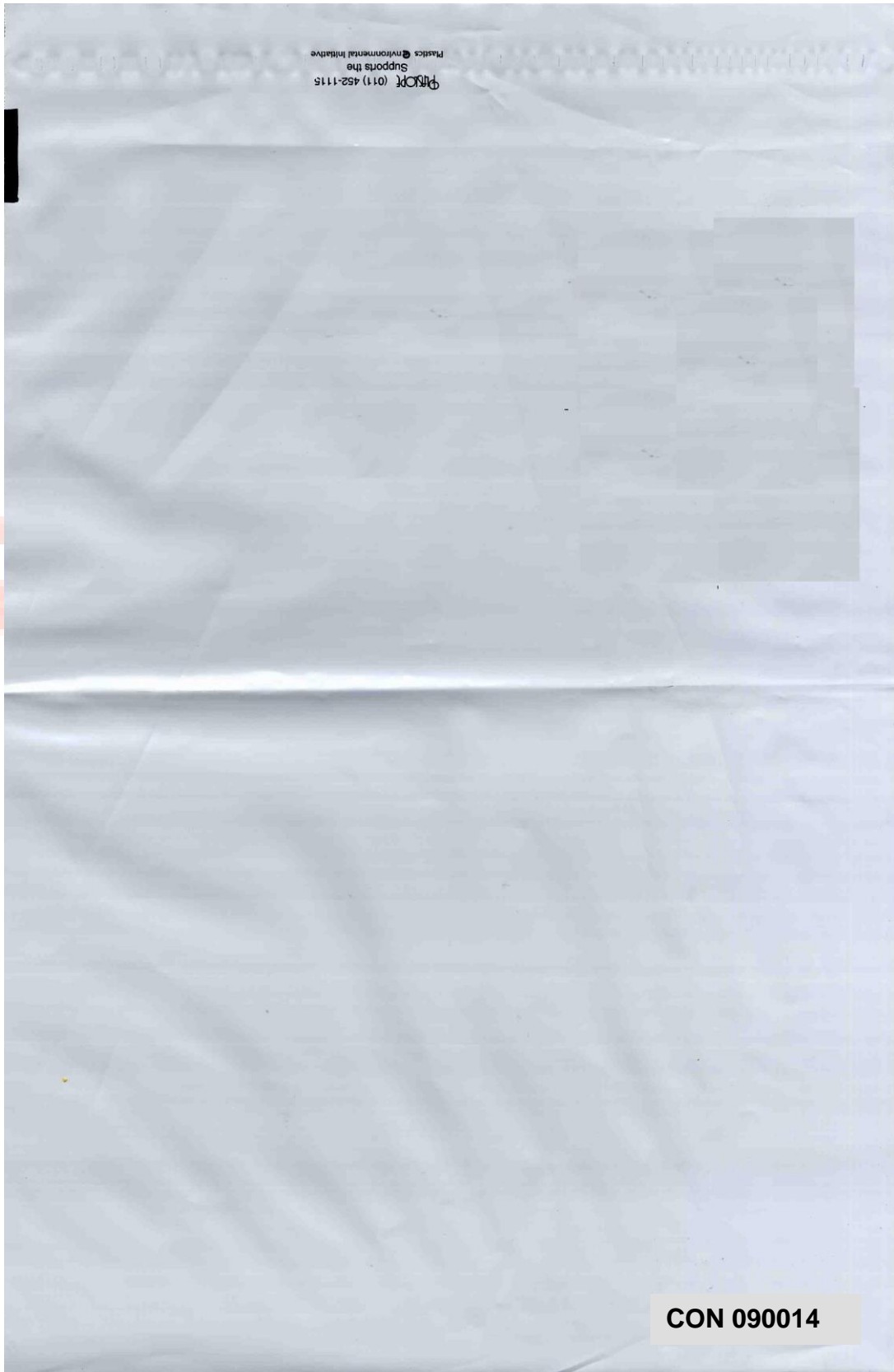
10. GENERAL

Each packet shall contain fifty (50) bags irrespective of whether bags have been removed for the purpose of quality control.

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ANNEX A

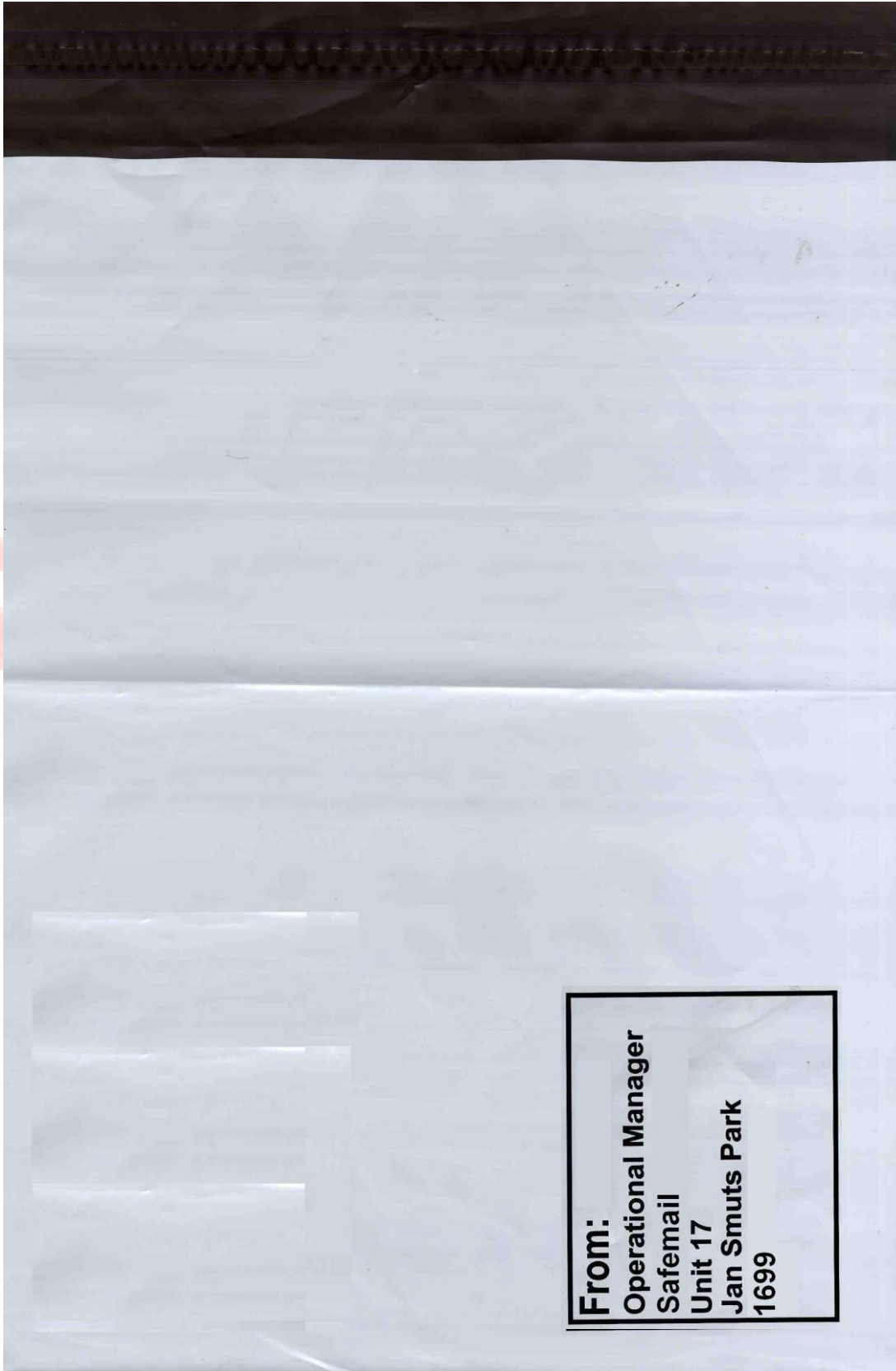
FRONT



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ANNEX B

REVERSE



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