

# SOUTH AFRICAN POST OFFICE LTD

SPECIFICATION NO.: **SAPO-B-0160**

TITLE: **BAG, PLASTIC, PRIORITY PACK**

CATALOGUE NO.: **100251**

## 1. SCOPE

This specification covers the requirements for a Priority Pack Plastic Bag used by Speed Services.

## 2. NORMATIVE REFERENCES

SANS 456: 2009 - Corrugated Board Containers

### Note:

**Should any discrepancy arise between the content of this specification, the sample provided or the purchase order; then please inform the Manager, Quality Department, Silverton.**

## 3. MATERIAL

Low density Polyethylene 70 microns  
Co-extruded white outside with silver or black inner lining

## 4. DIMENSIONS

Width - 365mm  
Length - 450mm x 50mm flap

## 5. PRINT COLOURS

Full colour, as per artwork supplied by Speed Services Couriers (on disc).  
(Please contact Quality Department, Silverton)

## 6. PRINTING

Character size and font type as per sample.

**Print catalogue number and supplier name on rear of bag in bottom left hand corner.**

## 7. WELDING

Welding used for the construction of the bag shall have sufficient strength to prevent opening during transit.

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**OPTION 1**

Strong tear resistant **double** shrink welds to be applied to the side seals of the bag.

**OR**

**OPTION 2**

A single shrink weld with reinforced sealing on the four corners.

**8. AERATION/PERFORATION HOLES**

Offset aeration holes shall be so arranged as to prevent a perforation effect. Holes shall be placed across the full width of the bag. They shall run from the mouth of the bag for a depth of ±25mm.

The flap shall contain 1 x perforation 10mm above the mouth of the bag; it shall run across the full width of the bag.

**9. ADHESIVE**

**9.1** Pressure sensitive.

**9.2** Consistent adhesive strip along length of fold-over flap.

**9.3** Backing strip of polyethylene.

**9.4** The adhesive strip shall be 10mm wide. The start position shall be 5mm above the mouth of the bag.

**Note:** The flap perforation shall run within the glue strip area.

**10. WRITING AREA**

Special write-on coating.

**11. PACKAGING AND MARKING**

**11.1** Packed in packets of 50 bags per packet, 10 packets per A3 carton.

**11.2** For Packaging and Marking requirements: - See SAPO-P-0105.

**11.3** Packaging to be endorsed with shelf life in CC YY MM DD characters.

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ANNEX A



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