

SOUTH AFRICAN POST OFFICE LTD

SPECIFICATION NO.: **SAPO-B-0046**

TITLE: **BAG, PLASTIC, PRE-PAID PACK**

CATALOGUE NO.: **30000572**

1. SCOPE

This specification covers the requirements for a Large Pre-Paid Plastic Bag used by Speed Services.

2. NORMATIVE REFERENCES

SANS 456 : 2009 - Corrugated Board Containers.

Note:

Should any discrepancy arise between the content of this specification, the sample provided or the purchase order; then please inform the Manager, Quality Department, Silverton.

3. MATERIAL

Low density Polyethylene 70 micron.
Co-extruded white outside with silver or black inner lining.

4. DIMENSIONS

Width - 365mm
Length - 450mm x 50mm flap

5. PRINT COLOURS

Full colour, as per artwork supplied by Speed Services Couriers (on disc).
(Please contact Quality Department, Silverton)

6. PRINTING

6.1 Character size and font type as per sample.

6.2 BAR CODE

EAN 13 - Consumer Unit Code (fixed)
Barcode shall conform to SAANA standards
Size – (Minimum and Maximum)
Length - 30mm to 40mm with clear light margin of 5mm at both sides
Height - 10mm to 15mm (Inclusive of human readable number at the bottom)
Print in blue ink on white background in position indicated on sample.

Print catalogue number and supplier name on rear of bag in bottom left hand corner.

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7. WELDING

Welding used for the construction of the bag shall have sufficient strength to prevent opening during transit.

OPTION 1

Strong tear resistant **double** shrink welds to be applied to the side seals of the bag.

OR

OPTION 2

A single shrink weld with reinforced sealing on the four corners.

8. AERATION/PERFORATION HOLES

Offset aeration holes shall be so arranged as to prevent a perforation effect. Holes shall be placed across the full width of the bag. They shall run from the mouth of the bag for a depth of ±25mm.

The flap shall contain 1 x perforation 20mm above the mouth of the bag; it shall run across the full width of the bag.

9. ADHESIVE

9.1 Pressure sensitive.

9.2 Consistent adhesive strip along length of fold-over flap.

9.3 Backing strip of polyethylene.

9.4 The adhesive strip shall be 10mm wide. The start position shall be 15mm above the mouth of the bag.

Note: The flap perforation shall run within the glue strip area.

10. WRITING AREA

Special write-on coating.

11 SECURITY

11.1 The Supplier (including a Sub-Contractor used by the Supplier) shall have in place adequate security measures acceptable to the S.A. Post Office, to ensure the control of partly processed and completed work up to the point of delivery to the purchaser's premises.

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All

materials used during manufacture, i.e. printing plates, and artwork, shall be strictly controlled by the Supplier (including a Sub-Contractor used by the Supplier).

- 11.3** All security measures viz. The protection of premises, the handling of the plates, etc. shall be subject to audit by the S.A. Post Office. Auditing shall take place at the discretion of the S.A. Post Office.
- 11.4** Upon completion of production, the printing plates shall be kept in safe custody by the successful Supplier (including a Sub-Contractor used by the Supplier.) A certificate to the effect that all waste has been destroyed, after an audit by the S.A. Post Office shall be forwarded to:

The Manager
 Stamp Distribution Centre
 Supply Chain Management
 South African Post Office
 P.O. Box 4162
 PRETORIA
 0001

NOTE: Payment shall not be made before a certificate of acceptance and compliance to this requirement has been submitted.

12. PACKAGING AND MARKING

- 12.1** Packed in packets of 50 with 10 packets per carton.
- 12.2** See Specification SAPO-P-0105 for packaging and marking requirements.

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ANNEX A

PREPAID PACK

SPEED SERVICES COURIERS

C to C

THE SHORTEST DISTANCE BETWEEN TWO POINTS.

24 hour customer helpline
0860 023 133
www.speedservices.co.za

From _____



• COUNTER TO COUNTER ONLY • MAXIMUM 1kg

OPTIONAL LIABILITY COVER IS NOW AVAILABLE UP TO THE MAXIMUM VALUE OF R10 000. THIS COVER IS CALCULATED AT 2% OF THE VALUE OF YOUR GOODS

TO: _____

RECIPIENT'S ADDRESS: _____

ATTN: TRADING UNIT

POSTAL CODE: _____

ATTENTION: _____

TELEPHONE: _____

24 hour customer helpline

0860 023 133

www.speedservices.co.za

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ANNEX B

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