



## POLE TOP DETAILS Pole Design Specification: CROSSARM DETAILS The design of these structures is generally in accordance with ASCE/SEI 48-05, Design of Steel Transmission Pole Structures. 275 A/F 10mm plate ø420 300 30° - 80 Poles to be fabricated and erected as per Pole fabrication specification SCSSABG2 Rev 1. --el-------• IN-LINE VIEW TRANSVERSE VIEW Pole Information: - 28 ø230 2074 BY 6#(8 SIDED) Twin Chicadee Phase Conductor: 2115 M20 Gr. 4.8 bolts on Ø350 PCD Lifting lug tranverse to s/w 150mm below pole tip Shield Wire: Chicadee (21mm) 350 m Design Wind Span Design Weight Span 700 m Design Electrical Span connectionsulator. Min. horizontal distance btw phases: Bolt pattern to match supplied insulator. Vertical Ph-Ph Spacing 2.35 m ಀಀ Vertical Top Ph-Pole Top Spacing: 4.3 m VIEW A 22 m - 12m TOP VIEW CAH Total Length: 30.805m - 20.805n Sides 0-15 degrees Design Angle POLE IN-LINE VIEW 350 mr Tip Dia. Base Dia. see BP info below Wall Thickness Top Details 350 A/F Generic Base Plate Information: H.D. Bolts Class Class 8.8 430.3 15.5. 45.5 Specific Base Plate Information: See Pole Top Details I.D. Thickness PCD Bolt Information CBH Q.D. LID. Inisioness Incomes CCJ (mm) Incomediate (mm) T Bolt Information 22m. 11860 1340 40 1720 36 × M36 × 1080 22m. 1770 1270 40 1640 36 × M36 × 1080 18m. 1650 1200 35 1540 36 × M30 × 1050 16m. 1550 1120 35 1440 36 × M30 × 1050 14m. 1470 1050 -35 1590 36 × M30 × 1050 12m. 1390 390 35 1280 36 × M30 × 1050 350 A/F empl. (12 #8 ₩ 12500 30.3 128 2115 For 14m CAH baseplate thickness to be SIDED) Loading Information: (12.9 Design Wind | Working Tip | Ultimate Base (q.l.) Approximate Total Vertical #9 1275 LAP (m) Pressure (Pa) Load (kN) Moment (kNm) Mass (kg) Load (kN) 11096 115 kN 1000 20m 1000 162 4646 10160 115 kN 18m 1000 158 4236 9125 115 kN 128 1000 155 3827 2115 14m 1000 150 3417 6993 115 kN 3008 12m 115 kN CAT LADDER 40x5 FLAT WITH Ø 16 RUNGS 10# 18000 TO 22000 IN 2m INCREMENTS <u>Fabrication/Construction Information:</u> ՝ Poles will have the lowest number of slip joints in conformance with the limitation imposed by the length of the galvanising bath. Slip joint length is to be 1.5 times the largest i.d. of the female section. 2000 (12 #01 Jacking Tension to be specified by contractor. Jacking lugs fitted as per drawing 0.69/00/JL $\,$ ₩ 9000 P 95 Full penetration welds are to be used on: All sections joined by the circumferential welds. All longitudinal welds within 75mm of circumferential welds or in the female section of a slip joint. Access ladders are required on all structures from (12 approximately 6m above ground level. # (12 1420 A/F 1167 A/F Protruding edges of the pole tip cap plate to be ground off. All sharp corners to be rounded to min 5mm radius. μ G.L. ATT. 18m G.L. ATT.12m 10# 9495 Ā OPGW Downlead lugs to be fitted where required in accordance with 0.69/00/OPGW/POLC. 7630 1500 A/F 1246 A/F G.I Structure type and number must be clearly shown on each pole section. It is preferable wherever possible to weld this information to the side/ inside of the structure for each section as well as on the template, viz.277C/1 (first section), 277C/2 (second section) etc. and 277C on the template. The CAH should also be indicated on the bottom pole section. 뮵뺧 1580 A/F Fabricator to specify vent holes for galvanizing 86400 Notes: Material: 300W steel Welding to be 6mm continuous seal to SANS 10162 Section 11. Hot dip galvanising to SANS 121. 1860 1340 Stress relieving to be applied in accordance with SANS 121. Tolerances: on dimensions: 2mm 000 000 000 on drilling centres: 2mm GUSSET DETAIL Bolt positions on base plate can be moved in order to avoid clashing between parts. BASE PLATE FOR 22m ATT, HEIGHT RE-DESCRIED POLE & CROSS-WAN BASEPLATES Revised crossorm lengths (increased electrical span) and added a 12m CAH REV DRAWN BY: REVISION DESCRIPTION MLE 132kV DOUBLE CIRCUIT MONOPOLE 0°-15°ANGLE STRAIN TYPE "277 C" ATTACHMENT HEIGHT 12m TO 22m OUTLINE This drawing and any information or descriptive matter set out hereon are the confidential and copyright property of TAP and must not be disclosed, loaned, copied or used for manufacturing, tendering or for any other purpose without written permission ©

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## Pole Design Specification: POLE TOP DETAILS CROSSARM DETAILS The design of these structures is generally in accordance with ASCE/SEI 48-05, Design of Steel Transmission Pole Structures. 10mm plate 275 A/F ø420 -- 300 F Poles to be fabricated and erected as per Pole fabrication specification SCSSABG2 Rev 1. given pale length IN-LINE MEW TRANSVERSE MEW Pole Information: -16 ø230 Structure Code -2231 BY 6#(8 SIDED)shield wire strain plate Phase Conductor: Twin Chickadee Shield Wire: Chickadee (22mm) Lifting lug tranverse to s/w 150mm below pole tip 2260 16 x M20 Gr. 4.8 bolts on ø350 PCD Design Wind Span 350 m Design Weight Span End bracket, to allow connection for jumper insulator. Balt pattern to match Design Electrical Span: 525 m Transverse direction Min. horizontal distance btw phases Vertical Ph-Ph Socians 2.35 m Vertical Top Ph—Pale Top Spacing: supplied insulator 4.7 m VIEW A 22 m - 12m 31.2m - 21.2m CAH TOP VIEW Total Length: Sides 12 15-45 degrees POLE IN-LINE VIEW Design Angle: 395mm - 490mm see BP info below Tip Dia. : See Pole Top Details 490 A/F Base Dia. : Wall Thickness <u>Generic Base Plate Information:</u> H.D. Bolta Class: 30. 30. H.D. Bolts length: Guseet thickness: VARIES 15. 45 Specific Base Plate Information: SIDED) 395 A/F (12.5 Bolt Information | (mm) | (mm) | (mm) | (mm) | (mm) | Temple | (mm) | Temple | (mm) | (mm) | Temple | (mm) | ( Ihickness Ihickness 10% 늄 | 11/0 | 50 | 1510 | 24 X MMA X 1140 | 2 | 14m | 1810 | 1100 | 460. | 1480 | 24 X MMA X 1140 | 2 | 12m | 1830 | 1000 | 48 | 1380 | 24 X MMA X 1140 | 2 | For 14m | CAH | baseplate | thickness to 12500 128 2260 Loading Information: 1390 LAP #0 Design Wind | Working Tip | Ultimate Base (g.l.) Approximate Total Vertical Marnent (kNrn) Pressure (Po) Load (kN) Mass (kg) 18994 Load (kN) 1000 283 8811 115 kN 20m 1000 278 8106 17129 115 kN 128 273 115 kN 18m 1000 7402 15402 CAT LADDER \_ 40x5 FLAT WITH ø 16 RUNGS 16m 1000 266 6697 12716 2260 14m 1000 259 5992 115 kN 250 5287 ₽23 8000 TO 22000 IN 2m INCREMENTS Fabrication/Construction Information: SIDED) Poles will have the lowest number of slip joints in conformance with the limitation imposed by the length of the galvanising bath. Slip joint length is to be 1.5 times the largest i.d. of the female section. CAT LADDER 40x5 FLAT WITH Ø 16 RUNGS 16₽ TO 16000 IN 2m INCREMENTS F Jacking Tension to be specified by contractor. Jacking lugs fitted as per drawing $0.69/00/JL\,$ 3000 1940 LAP Full penetration welds are to be used an: All sections joined by the circumferential welds. All longitudinal welds within 75mm of circumferential welds or in the female section 1650 LAP of a slip joint. Access ladders are required on all structures from approximately 6m above ground level. 20# 1422 A/F 16# Protruding edges of the pole tip cap plate to be ground off. All sharp corners to be rounded to min 5mm radius. 1223 A/F G.L ATT.18m 늄 ATT.12m. ╁ 9630 OPGW Downlead lugs to be fitted where required in accordance with $0.69/00/\mathrm{OPGW/POLC}.$ 1491 A/F 1301 A/F G.L ATT.20m Structure type and number must be clearly shown on each pole section. It is preferable wherever possible to weld this information to the side/ inside of the structure for each section as well as on the template, viz.277D/1 (first section), 277D/2 (second section) etc. and 277D on the template. The CAH should also be indicated on the bottom pole section. 먑컗 문합 1560 A/F 1380 A/ Fabricator to specify vent holes for galvanizing. Notes: Material: 300W steel Welding to be 6mm continuous seal to SANS 10162 Section 11. Hot dip galvanising to SANS 121. 1850 1320 Stress relieving to be applied in accordance with SANS 121. Talerances: on dimensions: 2mm on drilling centres: 2mm 25 Bolt positions on base plate can be moved in order to avoid CUSSET DETAIL clashing between parts BASE PLATE FOR 22m ATT. HEIGHT RE-resided POLE & CROSS-ANN MARCHARD Revised Crossorm lengths (increased electrical spon), & Ph-Earth spocing, & 12m CA This drawing and any information or descriptive matter set out hereon are the confidential and copyright property of TAP and must not be disclosed, loaned, capied or used for manufacturing, tendering or for any other purpose without written permission \$\mathbf{\epsilon}\$ 2010 **⊕** <del>€</del>|<sub>\$24</sub>£ 132kV DOUBLE CIRCUIT MONOPOLE 15"-45"ANGLE STRAIN TYPE "277 D" ATTACHMENT HEIGHT 12m TO 22m OUTLINE AUTH P. NARMS DATE 23/09/ 2006 CHKD G.LANDWEHR DATE 23/09/2000 0.69/277D/01 DRYMN GLOUN DATE 23/08/ 2006 \_ G