NOTE:

(301) 1. A SLIGHT DRILL POINT IS PERMITTED PROVIDED THE DIA. DOES NOT EXCEED 1mm AND THE DEPTH DOES NOT EXCEED 0.3mm.

(M201) 2. PERMITTED CUT-OFF PIP: LENGTH 0.08mm MAX. AND DIA. 0.16mm MAX.

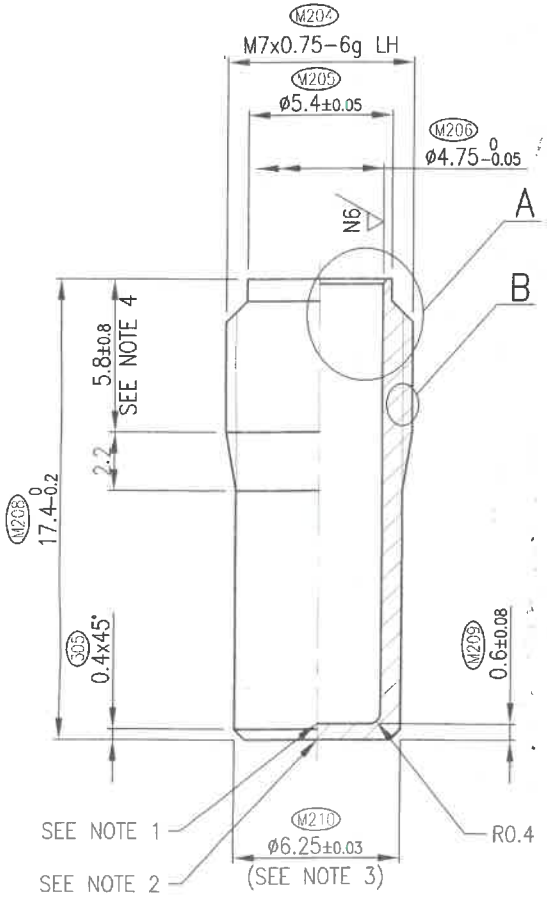
(M202) 3. NO TRACES OF THREADING ON ø6.25±0.03.

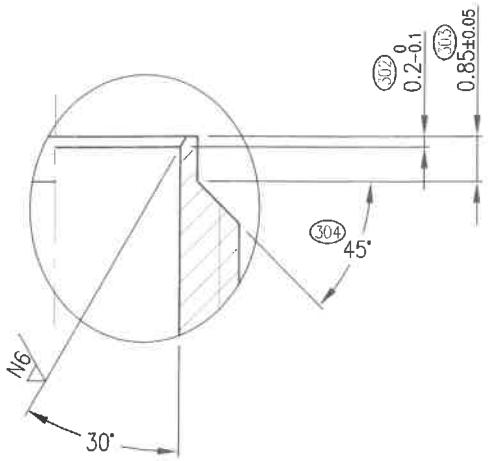
4. EFFICIENT THREADING 5.8mm MIN.

(M203) 5. EMPTY COMPONENT TO BE FREE FROM ANY LOOSE METAL PARTICLES.

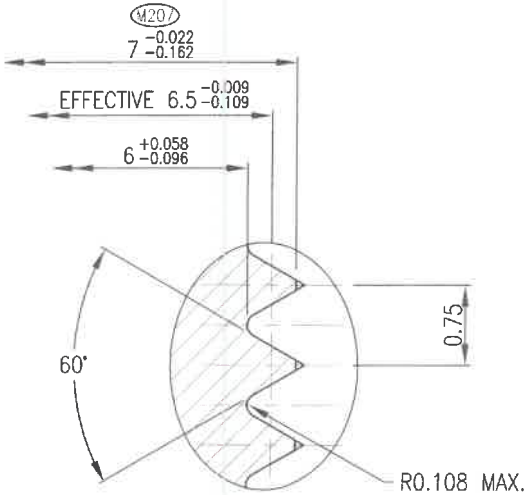
DO NOT SCALE
ALL DIMENSIONS ARE IN mm.

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must declared in writing to the Buying Manager at the time of tendering/receipt of an order.





ENLARGED DETAIL A



ENLARGED DETAIL B

TENDER
DATE 2024-03-18
COPY NO: 11
ISSUED BY: IP

REV.	APP.	DATE.	DONE BY
D	FJW	17/07/11	JVR

CLASSIFICATION OF CHARACTERISTICS ADDED SEE JOB No. E2/017/17MC
DETAILS

CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOU STD 2101

CLASSIFICATION		TOTAL
CRITICAL	(C1-C99)	0
MAJOR A	(M101-M199)	1
MAJOR B	(M201-M299)	11
MINOR	(301-399)	6
INCIDENTAL	(401-499)	0

(306) N8 (M211) [N6] HRC

PRODUCT

NEXT ASSY 03-1305-3171-00001

REPLACES DRG. No.

JOB No. E2/118/96QF

MATERIAL STAINLESS STEEL TO SPEC. 7502104 (M101)

MACHINE

DRAWN JVR 2007-01-26

CHECKED FJW 2007-02-07

FINALIZED

APPROVED MGV 2007-02-21

PROJECT LEADER

CODE No. 13070027308

SCREEN DRG. No

CAD No. 00257300

TITLE BODY BOOSTER M506

DRG No. 03-1305-3171-00002

REV D

GENERAL TOLERANCES (UNLESS OTHERWISE STATED)

LENGTHS AND DIAMETERS								ANGLES		RADII					
0 TO 10	6 TO 30	30 TO 120	120 TO 315	315 TO 1000	1000 TO 2000	2000 TO 4000	4000 AND MORE	0° TO 30'	30' AND MORE	1 TO 6	6 TO 30	30 TO 100	100 TO 300	300 TO 1200	1200 AND MORE
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±30'	±1°	±0.5	±1.0	±1.5	±2.0	±3.0	

ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1

DENEL DENEL PMP

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