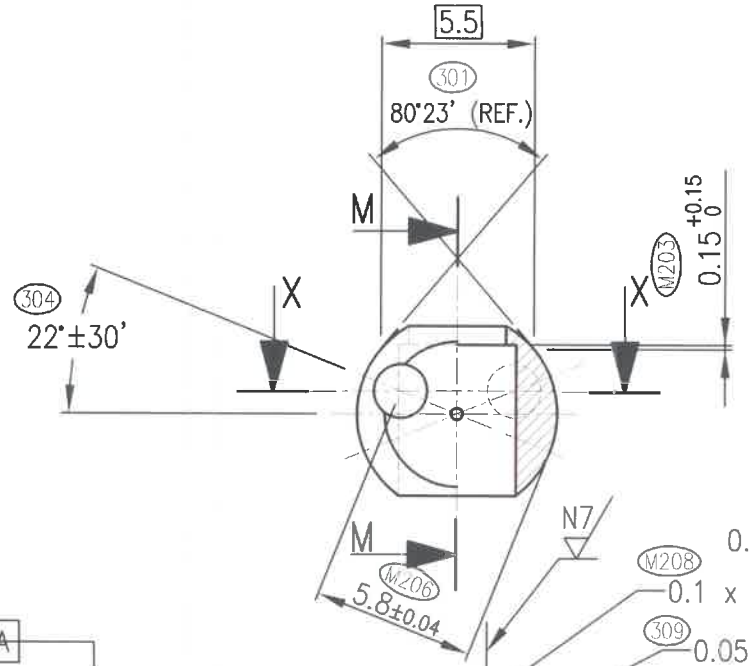
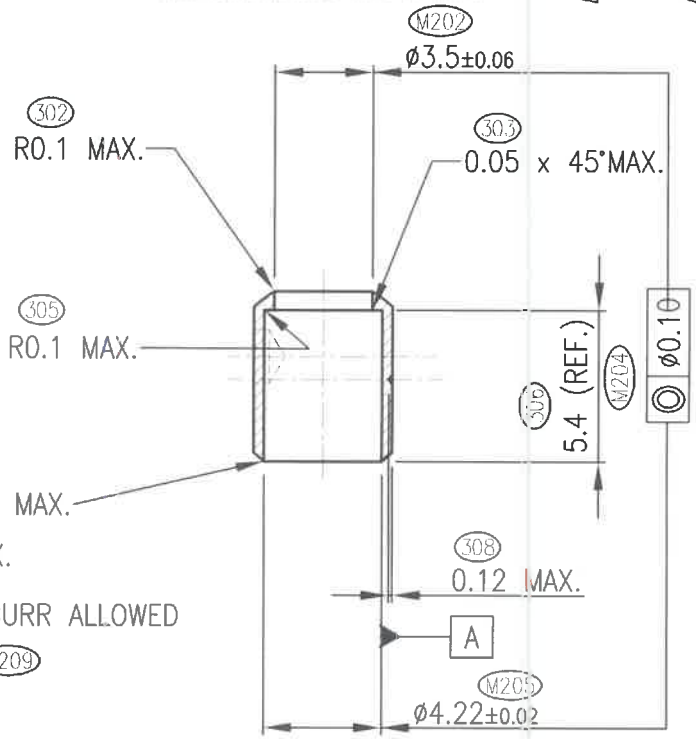
A4

NOTE:
M201 1. REMOVE ALL SHARP EDGES UNLESS OTHERWISE INDICATED.

DO NOT SCALE
ALL DIMENSIONS ARE IN mm.



SECTION X-X



SECTION M-M

TENDER
DATE 2024-03-18
COPY NO: 30
ISSUED BY. IP

311
MASS: (0.58g)

CLASSIFICATION OF CHARACTERISTICS
CODING BASED ON DOD-STD 2101

CLASSIFICATION		TOTAL
CRITICAL	(C1-C99)	0
MAJOR A	(M101-M199)	1
MAJOR B	(M201-M299)	17
MINOR	(301-399)	11
INCIDENTAL	(401-499)	0

M216 N9 M217 [N7] HRC

DRAWN	CHECKED	NEXT ASSY
JAS 09-10-06	FJW 09-10-12	03-13x2264-115

JOB No.	MATERIAL	FINALIZED	APPROVED	DRG No.	REV
E2/228/09MC	M101 STAINLESS STEEL TO SPEC. 7502104		MGV 09-10-13	03-13-2264-58	M

GENERAL TOLERANCES (UNLESS OTHERWISE STATED)

LENGTHS AND DIAMETERS								ANGLES		RADII					ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1
0 TO 6 ±0,1	6 TO 30 ±0,2	30 TO 120 ±0,3	120 TO 315 ±0,5	315 TO 1000 ±0,8	1000 TO 2000 ±1,2	2000 TO 4000 ±2,0	4000 AND MORE ±3,0	0° TO 30' ±30'	30' AND MORE ±1°	1 TO 6 ±0,5	6 TO 30 ±1,0	30 TO 100 ±1,5	100 TO 300 ±2,0	300 TO 1000 ±3,0	

SCREW THREADS

SCREEN DRG. No.

CODE No. 13070028207

CAD No. 00289700

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must declared in writing to the Buying Manager at the time of tendering/receipt of an order.

TITLE ROTOR KZA 348

PRODUCT FUZE KZA 348

REV	APP.	DATE	DONE BY
M	MGV	09-10-13	JAS

REDRAWN AND UPDATED
SEE JOB No. E2/228/09MC

DETAILS

MACHINE

REPLACES DRG. No.