



1. THE STANDARD SIGN PROFILE IF APPLICABLE SHALL BE MADE IN ACCORDANCE WITH THE DETAIL SHOWN ON DRAWING TP2113-T-120.
2. A SIGN FACE WITH EXCEEDS 6 m LENGTHS MAY BE MANUFACTURED IN TWO SECTIONS. THE JOINT SHALL BE MADE IN ACCORDANCE WITH THE DETAILS SHOWN ON DRAWING TP2113-T-120.
3. STRUCTURAL STEEL SECTIONS SHALL BE MILD STEEL CONFORMING TO THE REQUIREMENTS OF SANS 1431, GRADE 300W. RECTANGULAR HOLLOW SECTIONS AND SPECIAL CHANNEL PROFILES MAY BE COLD FORMED OF COMMERCIAL QUALITY MILD STEEL ALL SECTIONS SHALL BE HOT-DIP GALVANISED IN ACCORDANCE WITH THE REQUIREMENTS OF SANS 121:2000 (ISO 1461:1999).
4. BOLTS AND NUTS SHALL COMPLY WITH THE REQUIREMENTS OF SANS 1700-5-1 AND SHALL BE GALVANISED IN ACCORDANCE WITH THE REQUIREMENTS OF SANS 121:2000 (ISO 1461:1999).
5. BLIND RIVETS SHALL BE 4.8 mm DIA CAMIUM PLATED MILD STEEL.
6. REFERENCE MUST BE MADE TO THE RELEVANT ROAD SIGNS DETAIL DRAWING FOR DETAILS ON THE ROAD SYMBOLS AND LEGEND FOR EACH INDIVIDUAL SIGN.

**FOR TENDER**  
(FOR TENDER PURPOSES ONLY)

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