

REAR ELEVATION

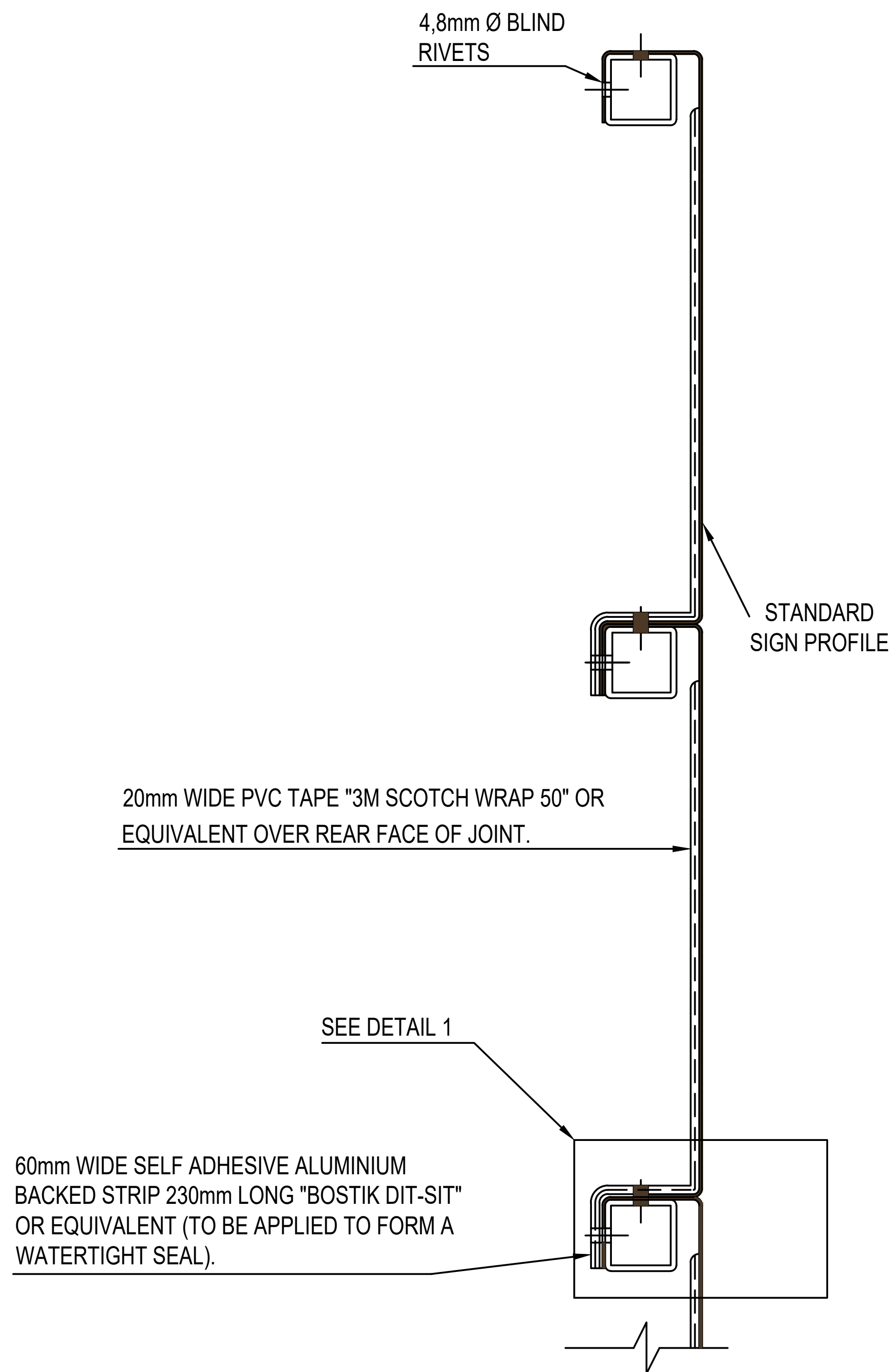
NOTES :

STANDARD SIGN PROFILE

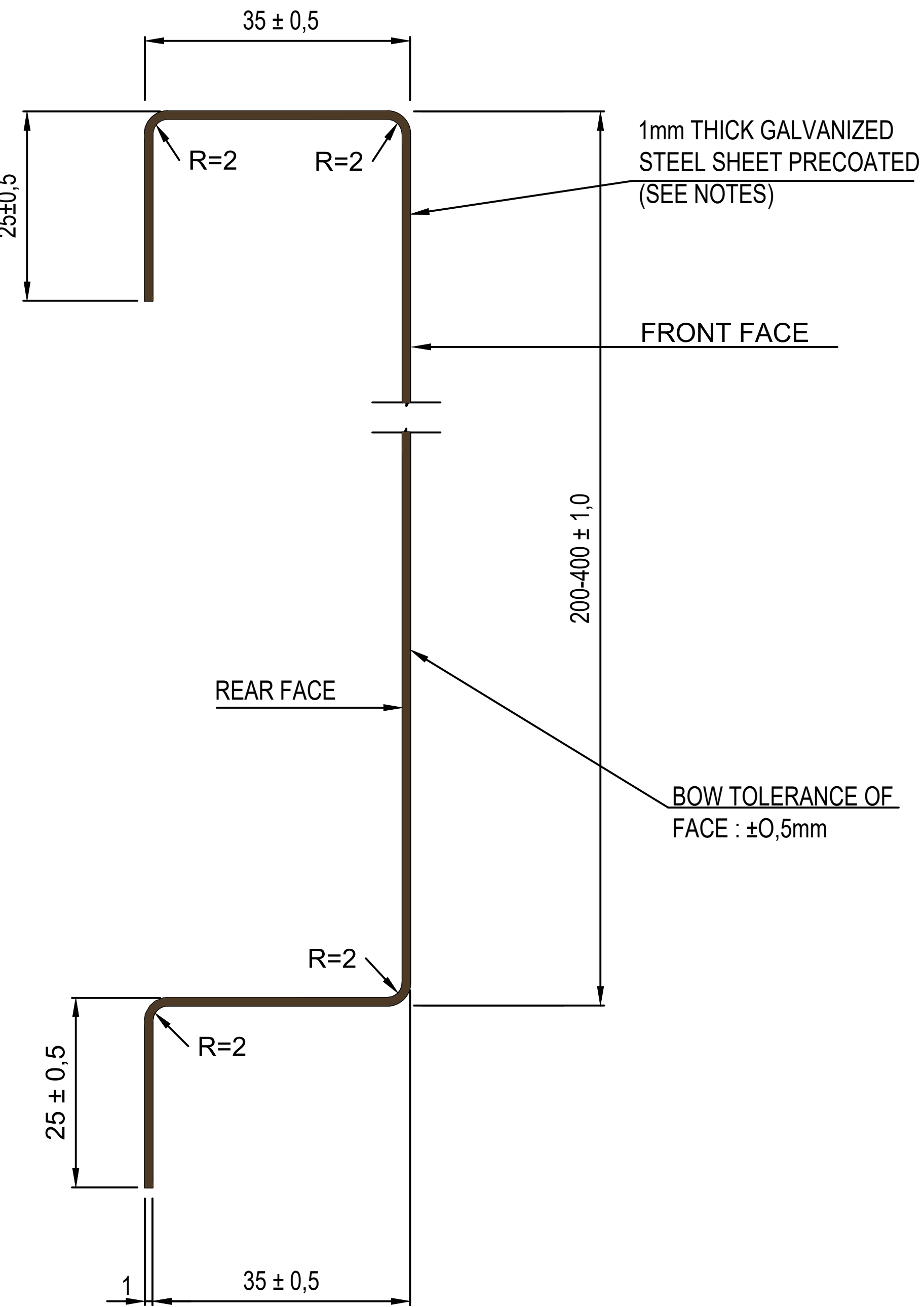
1. THE STANDARD SIGN PROFILE SHALL BE MADE FROM 1mm THICK PREPAINTED GALVANIZED MILD STEEL PLATE.
2. THE BACK FACE OF THE SIGN PROFILE SHALL BE GRAY IN COLOUR : G29 TO SANS 1091 OR SIMILAR.
3. THE PREPAINTED STEEL SHALL BE CUT TO LENGTH TO A TOLERANCE OF $\pm 2\text{mm}$ PRIOR TO PROFILING.
4. WHERE STANDARD SIGN PROFILES ARE TO BE FACED WITH RETRO-REFLECTIVE BACKGROUND MATERIAL, IT SHALL BE APPLIED IN ADVANCE TO INDIVIDUAL SECTIONS BEFORE ASSEMBLY, WITH THE MATERIAL TAKEN AROUND THE FACE EDGES OF EACH SECTION FOR AT LEAST 10mm.

JOINT

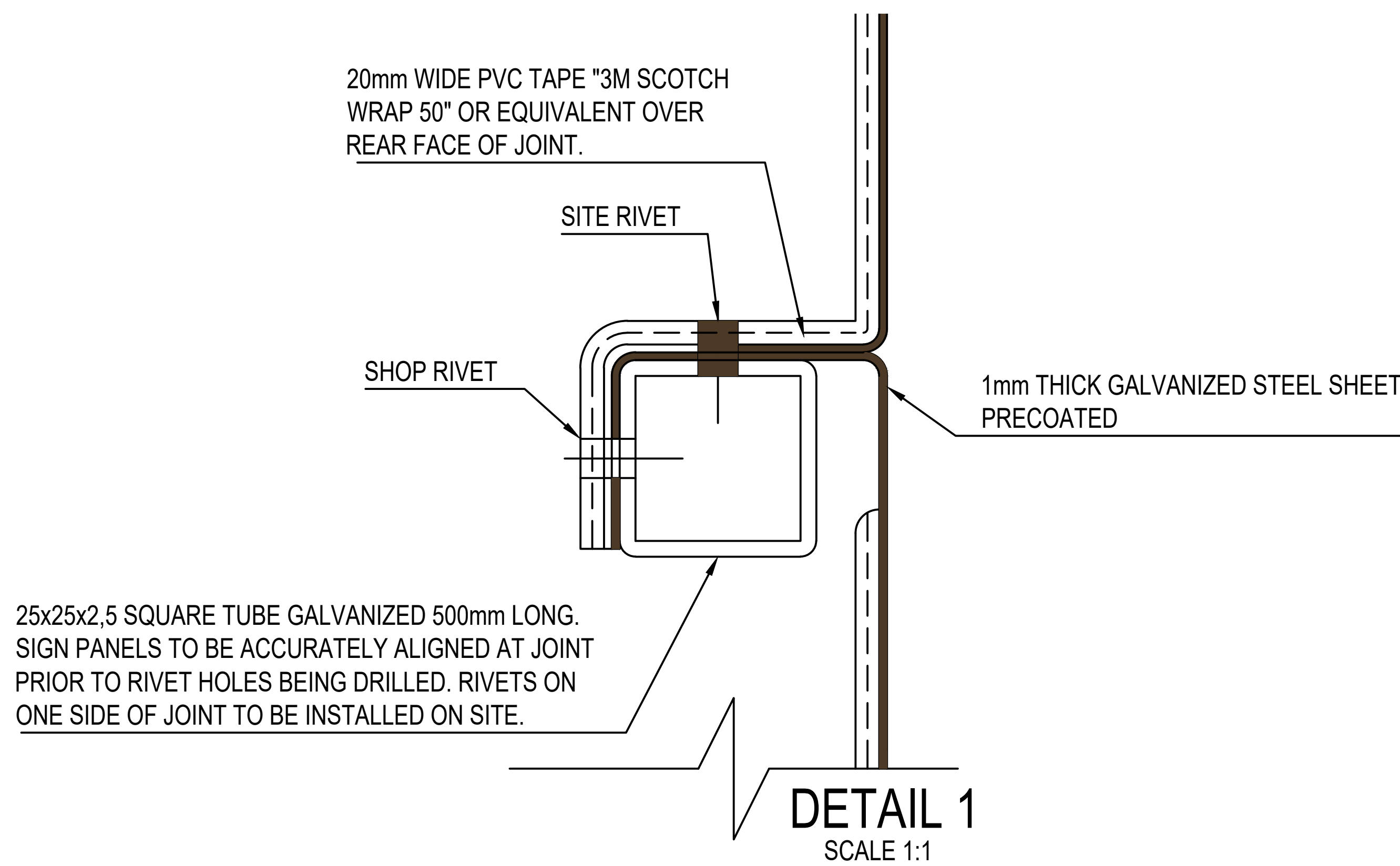
1. THE JOINT SHALL BE ACCURATELY ALIGNED PRIOR TO DRILLING RIVET HOLES.
2. THE GAP BETWEEN THE ADJOINING HALVES OF THE SIGN SHALL AT NO POINT EXCEED 2mm.
3. THE COMPLETED SECTION SHALL BE ASSEMBLED IN THE SHOP PRIOR TO DELIVERY TO SITE TO ENSURE THAT ALL SECTIONS FIT TOGETHER PROPERLY AND THAT LEGENDS ARE PROPERLY SPACED AND ALIGNED.
4. ON SITE THE TWO SECTIONS SHALL AGAIN BE ALIGNED AND FASTENED TOGETHER BY MEANS OF RIVETS PLACED IN THE PRE-DRILLED HOLES.



SECTION A-A
SCALE 1:2.5



STANDARD SIGN PROFILE
SCALE 1:1



DETAIL 1
SCALE 1:1

				CONSTRUCTION RECORD (AS-BUILT)		DESIGNED BY		CONSULTANT APPROVAL		HEAD OFFICE		EASTERN REGION		ACCEPTANCE		PROJECT DESCRIPTION		PROJECT NUMBER	
				WORKS CONTRACT ENGINEER		NAME				48 Tamboite Avenue		58 van Eck Place		THIS ACCEPTANCE IS FOR PROCEDURAL AND ADMINISTRATIVE REVIEW PURPOSES ONLY AND DOES NOT ATTRACT LEGAL LIABILITY OR LIABILITY OF ANY KIND FROM WHATSOEVER CAUSE OR HOWEVER ARISING		PERIODIC MAINTENANCE ON NATIONAL ROUTE 2 SECTION 21X FROM HARDING (KM 60.1) TO IZINGOLWENI (KM 102.0)		N.002-210-2022/1	
				Name:		Prof. Reg. No.		CHECKED BY		Val de Grace		Pietermaritzburg		for the SA NATIONAL ROADS AGENCY SOC LTD		DESCRIPTION		DRAWING LOCATION DATA	
				Date:		NAME		DRAWN BY		Pretoria 0184		Scottsville		Date:		ROAD SIGNS		ROUTE	
				SANRAL PROJECT MANAGER		Prof. Reg. No.		NAME		PO Box 415		P.O. Box 100410		for the SA NATIONAL ROADS AGENCY SOC LTD		DETAIL OF ROAD SIGN		SECTION	
				Name:		Date:		NAME		Pretoria 0001		Scottsville		Date:		PROFILE AND JOINT		21X	
				CONSULT. ENG.		SIGN :		DATE :		South Africa		3209		Date:		BRIDGE/STRUCTURE No.		60.1	
										Tel: (012) 844 8000		Tel: (033) 392 8100				CONSULTANT DRAWING No.		21X	
																SCALE : NTS		102.0	
																		SHEET: 2 OF 2	
																		SANRAL DOCUMENT #	
																		D812/2753/T	