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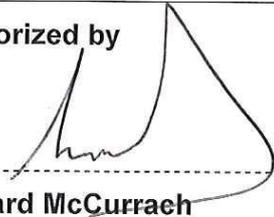
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## **1. Introduction**

This document together with the technical drawings and other reference material, serves as a specification for standard and/or swing frame cabinets and blanking plates constructed from mild steel. The product serves as a cabinet for secondary plant control equipment mounting of miscellaneous 19" rack-mounted equipment inside a substation control room.

This specification defines the purchaser's requirements for the following equipment

- a) 2.4 meter 19" rack-mounted standard equipment cabinet – Type A (48U)
- b) 2.2 meter 19" rack-mounted standard equipment cabinet – Type B (43U)
- c) 1.85 meter 19" rack-mounted standard equipment cabinet – Type C (38U)
- d) 2.4 meter swing frame equipment cabinet
- e) 2.4 meter internal swing frame equipment cabinet
- f) 2.4 meter metering equipment cabinet
- g) 2.4 meter protection fixed frame equipment cabinet
- h) 2.4 meter protection swing frame equipment cabinet
- i) Circuit breaker panel
- j) AC supply module

## **2. Supporting clauses**

### **2.1 Scope**

This specification details Eskom's technical requirements for the design and manufacture of standard equipment cabinets. The standard equipment cabinets are for use in Eskom Substations, for the mounting of miscellaneous 19" rack-mounted equipment.

#### **2.1.1 Purpose**

This specification provides potential suppliers with a framework against which their offered products will be adjudicated. Further, this specification shall be the technical basis for any supply contract to be awarded. Technical A/B schedules are required to be completed by all suppliers

#### **2.1.2 Applicability**

This document shall apply throughout Eskom Transmission and Distribution secondary plant equipment.

## **2.2 Normative/informative references**

Parties using this document shall apply the most recent edition of the documents listed in the following paragraphs.

### **2.2.1 Normative**

- [1] SANS 60529 Degrees of protection provided by enclosures (IP Code)
- [2] IEC 60297 Dimensions of mechanical structures of the 482,6mm (19 in) series
- [3] ANSI/ESD S1.1 ESD Association standard for the protection of electrostatic discharge susceptible items – Wrist Straps
- [4] ANSI/ESD S6.1 ESD Association standard for the protection of electrostatic discharge susceptible items – Grounding

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- [5] SANS 121 ISO1461 Hot dip galvanised coatings on fabricated iron and steel articles – Specifications and test methods
- [6] SANS ISO 2081 Electroplated coatings of zinc with supplementary treatments on iron or steel
- [7] SANS ISO 2082 Electroplated coatings of cadmium with supplementary treatments on iron or steel
- [8] SANS 164 Plug and socket-outlet systems for households and similar purposes for use in South Africa, Parts 0 and 1
- [9] SANS 1091 National Colour Standard
- [10] QM-58: Supplier Contract Quality Requirements Specification
- [11] 240-75655504: Corrosion protection standard for new indoor and outdoor Eskom equipment, components, materials and structures manufactured from steel
- [12] 240-53207174: Risk and governance practice note
- [13] 240-62629353: Specification for panel labelling
- [14] 240-64100247: Standard for earthing of secondary plant equipment in substations
- [15] DPC 32-1034: Eskom Procurement and Supply Management Procedure

### 2.2.2 Informative

- [16] ISO 9001, Quality Management Systems.
- [17] 32-644: Eskom documentation management standard

## 2.3 Definitions

### 2.3.1 General

Definition	Description
<b>19 inch rack</b>	Is a standardized frame or enclosure for mounting multiple equipment modules. Each module has a front panel that is 19 inches (482.6 mm) wide, including edges or ears that protrude on each side which allow the module to be fastened to the rack frame with screws.
<b>1U</b>	A unit of vertical measurement as per IEC 60297-1 equivalent to 44,45mm
<b>Data sheets</b>	All drawings, tabulations, sketches, and relevant documentation which Eskom shall submit with an enquiry, to clearly indicate to a bidder or supplier the technical, electrical and physical requirements of the completed equipment.
<b>Passivated</b>	Passivating is the use of a light coat of material such as metal oxide to create a shell against corrosion. Passivation is useful in strengthening and preserving the appearance of metallics.
<b>The purchaser</b>	Eskom Holdings Limited
<b>The supplier</b>	A successful tenderer, with whom a supply contract is placed. In other words, all tenderers are potential suppliers
<b>Vertical member</b>	Structural part of a rack/cabinet providing mounting holes for front panels, chassis and sub-racks

### 2.3.2 Disclosure classification

**Controlled disclosure:** controlled disclosure to external parties (either enforced by law, or discretionary).

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## 2.4 Abbreviations

Abbreviation	Description
AC	Alternating Current
ENC	Eskom National Contract
ESD	Electrostatic Discharge
FAT	Factory Acceptance Test
GA	General Arrangement
IEC	International Electrotechnical Commission
IP	Ingress Protection
ISO	International Organisation for Standardisation
SANS	South African National Standards

## 2.5 Roles and responsibilities

The *supplier* is to take cognisance of the following with regards to the tender returnables and the technical A/B schedules:

- a) An incomplete tender submission will be deemed as non-compliant.
- b) General and Specific Technical schedule A: The Purchaser's Requirements.
- c) General and Specific Technical schedule B: Guarantees and Technical Particulars (to be completed by supplier).
- d) The supplier shall not change the content of this document.
- e) The supplier shall clearly, for each clause that requires a statement of compliance in the A/B schedules, respond by either stating "Comply" or "Do not Comply" and state deviation details. Any form of deviation must be accompanied by a reference number and full details of the deviation must be supplied in the deviations list applicable to the reference number.
- f) If a clause in the A/B schedule requires a statement of compliance and additional information, the supplier shall state clearly "Comply" and shall provide detail information or state "Do not Comply" and shall provide detail information.
- g) If a clause in the A/B schedule requires information only, the supplier shall provide the necessary information.
- h) All additional options shall be detailed.

## 2.6 Process for monitoring

A prototype inspection shall be performed to ensure that the equipment is of sound construction and, so far as can be ascertained, meets the requirement of this specification.

The final visual inspection by the purchaser's quality assurance representative shall be performed prior to dispatch to sites.

## 2.7 Related/supporting documents

This revision cancels and replaces revision no. 1 of document no. DSP 34-464.

### 3. Requirements

#### 3.1 Swing frame cabinets

##### 3.1.1 General

- a) Detailed requirements for a swing frame panels are indicated in D-DT-5400 and 0.52/30616 sheets 1 to 6. This specification makes reference to "Item" numbers from the drawings. Item numbers are indicated on D-DT-5400 sheet 1 as a number enclosed in a circle.
- b) All dimensions shall be strictly adhered to; should any changes become necessary, this shall be done with the written approval of the appropriate Eskom technical specialist.
- c) The complete cabinet with the door closed and blanking plates fitted shall have an IP rating of IP40.

##### 3.1.2 Cabinet body

- a) Refer to Item 2 on D-DT-5400 and 0.52/30616 Sheet 1.
- b) The cabinet body shall be constructed from mild steel with a thickness of 2 mm.
- c) Two strips of 100mm x 100mm trunking shall be fitted to the back plate mounting brackets as shown on D-DT-5400 and 0.52/30616 sheet 1 (Item 6). The trunking shall be mounted in a symmetrical manner such that it is equidistant from the top and bottom of the panel.
- d) The cabinet shall have 4 x M12 eyebolts on each corner of the cabinet at the top. The eyebolts serve to lift the cabinet, inclusive of schemes and other ancillary equipment, and shall allow for the lifting of the weight of the cabinet plus an additional 360kg.
- e) The loose rear plate (Item 5 on D-DT-5400 sheet 1) shall have chamfered edges with rounded corners.
- f) Each side wall shall include a cut-out window to be used for bus wiring. The dimensions and position of the window shall be as indicated on D-DT-5400 and 0.52/30616 sheets 1 and 4. Each window shall be covered with a removable rectangular plate, secured to the inside of the panel using a cage nut and screw. The bolt shall not protrude onto the outside of the panel.
- g) Each separate plate or loose steel construction that is bolted together shall be bonded to the 3mm x 40mm copper earthing straps that are provided on the gland plates. Unless indicated to the contrary, bonding shall be achieved by way of 12mm<sup>2</sup> tin-plated copper earthing braid. The continuity between any part of the cabinet and the earthing straps shall be 0.1 ohms or less. The sheet metal and other fixtures that are bolted together shall be done, where possible, by welded studs and bolts.
- h) Earthing studs fitted with a spring or a serrated washer, plain washer and the fastening nut shall be provided at the following locations:
  - At the inside top and bottom of the rear plate; and
  - On each buswire aperture cover.
- i) The rear plate shall be bonded to the top and bottom earthing straps. The buswire aperture covers shall be bonded to one of the earthing straps using green PVC insulated 1000VAC multi strand 2.5mm<sup>2</sup> copper wire.

##### 3.1.3 Cabinet door

- a) Refer to Item 13 on D-DT-5400 Sheet 1. The door swing frame shall have an aperture of 48U and conform to the requirements of IEC 60297-1. The aperture shall be 488mm wide from edge to edge to allow for the tolerances on the 19 inch schemes and blanking plates to be fitted.
- b) The door swing frame shall be constructed from mild steel with a thickness of 2.5 mm.

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- c) J-shaped vertical buttresses shall be provided at the rear of the aperture. The buttresses shall protrude into the aperture on each side, and shall be punched with the rectangular 19 inch rack attachment holes. The overall effect of this is that 19 inch modules and/or blanking plates will be flush mounted with the front of the panel when installed. In certain applications, 80mm wide trunking may be affixed to the buttressing at the rear of the door.
- d) It is preferred, for the sake of clarity, that the door swing frame dimensions be copied from a physical example.
- e) The cabinet door shall be fitted with a door swing frame stop as per D-DT-5400 sheet 1 (Item 14) and sheet 5 so as to prevent excessive opening and resultant damage to the paint. The door stop shall include a rubber stopper so as to prevent it from damaging the paint.
- f) The door swing frame shall rest on sturdy pivots so as to support the full weight of the door swing frame plus 250kg. The pivot shall be designed in a manner that facilitates easy removal of the door swing frame. The pivots are to be locked in place by lock nuts. The pivots shall under no circumstances be loosened by frequent opening and closing of a heavily loaded door swing frame. The pivots shall protrude through the door swing frame sheet metal by at least 5mm with both pivots completely tightened. The door swing frame shall swing freely when fully loaded, without showing signs of sagging.
- g) The door swing frame shall be provided with two cabinet locks for the purpose of securing the door swing frame when closed, and for locking the cabinet. The locks shall be of the lever type.
- h) The door swing frame shall have an earthing stud fitted on the bottom rear, right hand side, i.e. close to the door pivot, internal to the cabinet. The stud shall be fitted with a spring or a serrated washer, plain washer and the fastening nut.
- i) The door swing frame shall be bonded to the earthing strap on the bottom gland plate by way of a 12mm<sup>2</sup> tin-plated copper earthing braid.
- j) Refer to section 3.2.2. for rear door of the protection swing frame cabinet.

#### **3.1.4 Cabinet back plate mounting rails**

These shall be to the 19 inch rack standard as per IEC 60297-1 and as indicated in the drawings, and shall carry at least 110kg.

#### **3.1.5 Gland plates**

- a) The cabinet shall be fitted with blue passivated mild steel gland plates as detailed in the drawings. The forward-most plates shall include earthing straps, whilst the rear plates shall include pre-punched cut-outs for cable termination. It shall be possible for the front and rear plates to be interchanged. The earthing plate that is installed at the top of the panel shall have extruded air vents with a mesh on the underside to prevent ingress of insects.
- b) Gland plates shall have a thickness of 2 mm.
- c) The earth straps are tin plated 40 mm x 3 mm copper bars, and are to be fitted to both top and bottom gland plates.
- d) The gland plate cable entry cut-outs shall be applied on the gland plates at the top and bottom of the panel and shall be sealed off with appropriate plugs or metal press cut outs.
- e) The top and bottom gland plates are to be of equal dimensions and fully interchangeable. The arrangements and dimensions of the cut-outs are as indicated on D-DT-5400 Sheet 2.
- f) The gland plates shall have rounded edges and no sharp corners in order to safeguard installation staff from cuts and abrasions. The requirement of ensuring that sharp edges are removed shall apply to all cabinet parts such as earthing bars, brackets etc., be they internal or external to the cabinet.

### 3.1.6 Optional accessories

- a) On request, an option will be provided whereby the cabinet is fitted and supplied with a plinth-mounting angle iron capable of supporting 350kg. The plinth-mounting angle iron is used to support the chequer plate covering the trench at the back of the cabinet. This is common in older Transmission and Distribution substations. M10 bolts shall be used to fix the angle iron as indicated on D-DT-5400 and 0.52/30616 sheets 1 and 6.
- b) An additional option for the supply of two cabinet mounting support brackets as indicated on D-DT-5400 and 0.52/30616 sheet 6 may be requested. These brackets are to be used in cable trench applications to prevent the cabinet from toppling forward if the door is opened with a heavy scheme fitted to the door. One bracket will be fitted to each rear bottom corner of the cabinet.

### 3.1.7 Blanking plates

- a) Blanking plates shall be manufactured from mild steel of 2 mm thickness.
- b) Each blanking plate shall be 482.6mm from edge to edge.
- c) The mounting holes shall be slotted and shall be 10.30 mm wide and 6.80 mm high. The horizontal distance between the hole centres shall be 465.10 mm. The spacing and size of the holes, similar to all other dimensions and tolerances, shall conform to the latest version of the IEC 60297-1 specification and shall be for the closed hole/slot type. The IEC specification is the only source for manufacturing dimensions.
- d) The bends at the edges shall be done in such a way that the gap between butting plates is minimised. Special care must be taken on the portion that overlaps the door mounting edges with a view to producing a cabinet fitted with blanking plates with an overall aesthetically pleasing appearance.
- e) Each blanking plate shall have an earthing stud fitted on the rear right hand side, i.e. closest to the door hinge, internal to the cabinet. The stud shall be fitted with a spring or a serrated washer, plain washer and the fastening nut.
- f) When supplied pre-fitted into a cabinet, all blanking plates shall be bonded to the door earthing stud by means of green PVC insulated 1000VAC multi strand 2.5mm<sup>2</sup> copper wire.

### 3.1.8 Cage nuts

Cage nuts and screws shall be as per supplied sample or similar standard-type caged nut with spring clip bolt and plastic washer for the screw. If the cage nut to be used is different from the sample, approval must be obtained from the Eskom technical representative.

## 3.2 Fixed frame cabinets

### 3.2.1 Cabinet body

- a) Refer to drawings 0.53/1833 (sheets 0 & 1), 0.52/30614 (sheets 1 & 2) and 0.52/30615 (sheets 1 & 2).
- b) Cable entry shall be possible from the top and the bottom for 0.53/1833.
- c) Cable entry shall be possible from the bottom only for 0.52/30614 and 0.52/30615.
- d) The cabinet dust and water ingress protection rating shall be in accordance with IP40 of IEC Publication 60529.
- e) The thickness of the material for the manufacture of the cabinet shall be 2 mm mild steel.
- f) The cabinet shall be of a welded construction and shall be fitted with front and rear doors for 0.53/1833. 0.52/30614 and 0.52/30615 shall be fitted with rear doors only.

- g) Mounting equipment brackets (vertical members) for 19" rack mounting equipment shall be provided in accordance with IEC Publication 60297 and fitted in the front of the cabinet in positions shown on the drawing 0.53/1833. Provision shall be made so that these brackets are adjustable and can be mounted either in front of the cabinet or further back if required. These brackets shall be zinc plated and trivalent blue passivated to 25 microns.
- h) The cabinets shall be fitted with type E17 trunking on both sides, as shown on the drawing. The trunking shall not obstruct the mounting of equipment.
- i) Each cabinet shall be supplied with a quantity of 40 zinc plated fixing screws and cage nuts, metric of a suitable length for fixing the equipment shelves.
- j) A M12 bolt eyebolt shall be fitted to each corner on the top of the cabinets. The eyebolts serve as means to lift the cabinet
- k) Bolts shall be welded to the top and the bottom of both doors on the hinge side to which the braided earth straps shall be connected. Details are shown in the drawing. These bolts shall be covered or masked during the painting of the doors to keep the studs free of paint.
- l) An ESD point for grounding and for a wrist strap must be provided for 0.53/1833. These banana socket positions are indicated in the drawings.
- m) A 1 MΩ resistor (¼ watt) must be inserted in series between the wrist strap banana socket and ground (earth bar).
- n) The banana socket used for the wrist strap must be blue in colour and labelled "ESD".
- o) The ESD for grounding must be connected directly to the earth stud.
- p) The banana socket used for the ESD ground must be green in colour and labelled "ESD GND".

### **3.2.2 Cabinet door**

- a) Door shall be constructed from mild steel with a thickness of 1.6 mm.
- b) Door locks shall be of the lever type with facilities provided for the fitting of a padlock.
- c) The door locking mechanism shall lock the door to the cabinet at the top, middle and bottom of the door.
- d) All doors shall be fitted with stiffeners to make the door more rigid.
- e) All doors fitted to the cabinet shall be fitted with lift-off hinges, to facilitate easy removal of the doors when in the open position, after disconnecting the braided straps.
- f) The pins in the lower hinges shall be longer than the pins in the upper hinges.
- g) All hinge pins shall be fixed.
- h) Doors shall be of the double step design.
- i) Doors shall be provided with gaskets of neoprene or an approved material. Rubber or felt gaskets are not acceptable.

### **3.2.3 Cabinet plinth/base frame**

- a) A suitable base frame/plinth made of 2.5 mm mild steel painted black shall be provided as per drawing for each cabinet.
- b) Mounting holes, 4 x 10 mm diameter, shall be provided in the mounting plinth.
- c) An option shall be included in the supply contract where the panels can be ordered without the plinths
- d) The plinths shall be constructed with two 50mm x 100mm removable plates located on the left and right hand side of the plinth. The M6 studs used to fix the plated must be welded on the inside of the base frame.

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### **3.2.4 Gland plates**

- a) Gland plates/inspection covers shall be fitted at the top and the bottom of the cabinet as indicated on 0.53/1833. The top and bottom gland plates shall be interchangeable. 0.52/30614 and 0.52/30615 shall be fitted at the bottom of the cabinet.
- b) The gland plates and associated nuts welded to the gland plates shall be zinc electrodeposited steel (SANS/ISO 2081) and trivalent blue passivated to 25 microns.
- c) The gland plates shall be manufactured in two sections as shown in the drawings. One predrilled for glands and the other as an inspection cover. The gland plates and inspection covers shall be interchangeable.
- d) The gland plates shall be removable and pre-drilled. Holes shall be provided in the gland plates for fastening down to the cabinet.
- e) Pre-drilled holes shall be provided in one section of the gland plates for glanding cables to the gland plate. These holes shall be closed with plastic filler plugs. Details of the arrangement and holes of the gland plate are shown on the drawings. The other section of the bottom gland plate shall remain blank as indicated on 0.53/1833.
- f) All nuts and bolts used for fixing earth straps to the gland plate and between the gland plate and the cabinet frame, shall be zinc plated and trivalent chromium passivated. Hexavalent chromium passivation is prohibited.
- g) Each gland plate that has been pre-drilled must consist of two M10 earthing studs with nuts, which must be welded to the gland plate. The earth stud shall protrude at the top and bottom of the gland plate, which will be fastened with bolts and welded to the gland plate.
- h) All gland plates must be bolted using M8 bolts.
- i) The gland plates and inspection covers shall be fabricated from 2mm mild steel.

### **3.2.5 Ventilation**

- a) Refer to drawings 0.53/1833 and 0.53/30077.
- b) The top inspection cover shall have a mesh (IP35) as shown in the drawings 0.53/1833 and 0.53/30077. A metal plate situated 2.5cm above the mesh shall be provided.
- c) Ventilation louvers will be provided on the top and bottom of all the doors. These ventilation louvers forming part of the steel door shall be fitted with metal screens.
- d) 0.52/30614 and 0.52/30615 do not have top inspection covers but only top plates.

### **3.2.6 Earthing**

- a) Refer to drawings 0.53/1833, 0.52/30614, 0.52/30615 and 0.53/30077.
- b) The cabinet shall incorporate an earth bar running vertically on the left side of the cabinet as shown on drawing. This bar shall be fastened to the cabinet, using "bite" washers, which will ensure that the earth bar is metallically bonded to the cabinet.
- c) A perforated copper earth bar shall be provided with a minimum dimension of 25 x 3 mm and M6 tapped holes every 100 mm as indicated on 0.53/1833 and 0.53/30077.
- d) At the top and bottom of the earth bar, an M6 tapped hole shall be provided to facilitate an earth strap connection to the top and bottom gland plates as indicated on 0.53/1833 and 0.53/30077.
- e) All earth points are to be free of paint or any other non-conductive material.
- f) During the assembling of the cabinet, the braided copper earth straps shall be fitted with suitable lugs and "bite" washers to ensure a proper metallic bonding of all the cabinet parts.

- g) The earth bar, the mounting equipment brackets for 19" rack, and both front and back doors shall be connected to the gland plate using 12mm<sup>2</sup> tin-plated copper earth straps. These braided copper earth straps shall be as straight and as short as possible. The continuity between any part of the cabinet and the earthing straps all be 0,1 ohms or less.
- h) Each separate plate or loose steel construction must have a welded earth stud. These studs shall be fitted with a spring or a serrated washer, plain washer and the fastening nut.
- i) An earth stud must be provided on the inner right side of the cabinets to accommodate the earthing of the ESD points as indicated on 0.53/1833 and 0.53/30077.
- j) Each panel shall be provided with a 40mm x 3mm copper earth bar and one connection terminal suitable for a 120 mm<sup>2</sup> stranded or 12mm diameter solid copper earth strap as indicated on 0.52/30615 and 0.52/30616.

### **3.3 Circuit breaker panel**

- a) The circuit breaker module is used for the mounting of MCB's.
- b) Refer to drawing 0.54/6079
- c) The din rail mounted in the circuit breaker board must be galvanised steel/zinc coated steel which has been trivalent blue passivated.
- d) The circuit breaker panel shall be a separately ordered item, and will not come fitted for every panel ordered.
- e) An earth stud shall be welded on the rear of the circuit breaker panel.
- f) The sides of the circuit breaker panel shall be punched with rectangular 19 inch rack attachment holes.

### **3.4 AC supply module**

- a) The AC supply module is used for AC supply connection of equipment like notebooks, test equipment, etc. while working on the equipment panel.
- b) Refer to drawing 0.52/10195
- c) The earth stud and the two M6 bolts that will be used to mount the din rail must be welded before painting.
- d) The holes for fixing the single plug socket must be drilled before painting.
- e) The module shall be fitted with a single phase, 3 pin, 16A, switched socket outlet.
- f) The 1-phase socket outlet shall comply with the requirements of SANS 164:2007
- g) The terminals used shall be Weidmuller (spring loaded terminals), Entrelec or Elmex terminals suitable for the wire sizes used. The associated terminal end caps and spacers shall be used.
- h) The mounting flange of the AC supply module shall be punched with rectangular 19 inch rack attachment holes.
- i) The AC supply module shall be a separately ordered item, and will not come fitted for every panel ordered.

### **3.5 Internal swing frame equipment cabinet**

- a) Refer to drawing 0.54/30077 (sheets 0 & 1).
- b) The internal swing frame shall rest on pivots.
- c) The pivots shall be locked in place by lock nuts.
- d) The pivots shall under no circumstances be loosened by frequent opening and closing of the door.

- e) The 100mm x 10mm cable trays installed on the sides of the left and right hand side of the swing frame must be galvanised steel/zinc coated steel which has been trivalent blue passivated. The use of an aluminium cable tray is also acceptable.
- f) The cable trays must be fixed to the frame using bolts and a 30mm bushing.
- g) The internal swing frame must be zinc plated steel, passivated blue/clear and constructed from a 2mm rectangular tube.
- h) The internal swing frame shall be provided with a latch, located at the top and bottom of the frame. This latch will prevent the frame from moving, when it is latched.
- i) The internal swing frame cabinet shall be fitted with front and rear doors.
- j) Two strips of 100mm x 100mm trunking shall be fitted to the back plate mounting brackets as shown on 0.53/30077 note 16. The trunking shall be mounted in a symmetrical manner such that it is equidistant from the top and bottom of the panel.

**3.6 Corrosion protection**

After fabrication, metal surfaces including doors and removable covers shall be prepared and finished in accordance with corrosion protection standard 240-75655504. The exterior colour of the panel shall be light grey, (semi-gloss) to G29 SANS 1091 Poly-Urethane coated. The paint colour of the panel base frame shall be to SANS 1091 colour black.

The gland plates shall not be painted/powder coated, but shall be zinc coated and passivated blue. Trivalent blue passivation shall be used. Hexavalent yellow passivation shall not be used owing its hazardous nature.

**3.7 Prototype**

A prototype of each item shall be supplied to Eskom. Eskom shall inspect/test the prototype before acceptance.

Subject to availability of stock, a sample may be given to the suppliers passing the pre-qualification process to facilitate the manufacturing set up. Where a sample is provided, all transportation costs to and from the Eskom Simmerpan stores shall be for the Supplier’s account.

**4. Tests**

**4.1 Wiring test**

The cabinet metal parts that are exposed shall be checked that they have a reading of 0.1 ohm or less between each part and the copper earthing strap. This shall include the door and all pre-fitted blanking plates.

Product tested (Stipulate item no. as per contract)	Name and Surname of the test person	Date of test	Signature	Continuity test (Detail the highest reading in ohms)	Item Serial No.
Item 1.1	Jack Test	07/04/2017		0.08 ohms	12345
Type of Test Meter:			Serial No.		
Date of last meter accuracy test:			Institution performing meter test:		

The test certificate shall be kept on file with the Supplier for the validity period of the product. A copy of this certificate shall be supplied with each order.

## **5. Marking, Packaging, labelling and transport**

### **5.1 Marking**

The outside of the packaging will be clearly marked indicating:

- a) Substation name;
- b) Detailed delivery address;
- c) Detailed content description as per order;
- d) Dispatch date; and
- e) Eskom and Supplier order number.

### **5.2 Packaging and labelling**

The products ordered shall be packed in high specification impact resistant corrugated cardboard or a wooden crate with a waterproof outer plastic covering. This shall ensure that the equipment is protected from damage in the event of a light drizzle as well as protected from bumps and scratches that could occur from normal handling and transport. The package shall be clearly labelled with the sub-station name, full delivery address, Eskom and supplier order number, despatch date and the contents of the package.

A permanent label, preferably of the metal type shall be affixed inside the panel stating the following information.

- a) Name of supplier
- b) Suppliers address and contact details
- c) Eskom's order number
- d) Suppliers internal job number
- e) Date of manufacture and serial number. Each cabinet must have a unique serial number.

### **5.3 Transport**

Where requested, provision is to be made for transport of the product from the supplier's works to the end user. The supplier shall also off load the equipment at the destination. Where the equipment is too heavy for off-loading by hand, the supplier shall ensure that the necessary off-loading aids are available. The truck used for transport shall be the enclosed type or at least have a waterproof tarpaulin over the load. Prior to dispatch the supplier shall telephonically confirm the availability of a receiving agent.

		<b>DAILY RATE</b>	<b>RATE PER RUNNING KILOMETER</b>				
<b>DISTANCE TONNAGE</b>		100-450	451-1000	1001-1500	1501-2000	2001-2500	2501-3000
0 – 1	TON	R	R	R	R	R	R
1.1 – 3	TON	R	R	R	R	R	R

## **6. Drawings and type of cabinets**

The construction of the cabinets shall be according to the approved Eskom Drawings. However if the construction of the cabinets differ from Eskom Master Drawings, then the general arrangement drawings (GA's) from the supplier must be submitted to Eskom, for approval, prior to construction.

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**Table 1: Indicates the master drawing numbers for the cabinets**

Drawing Name	Drawing No.	Revision
Swing frame cabinet	D-DT-5400	4
Standard equipment Cabinet (600 x 600)	0.53/1833	8
Circuit Breaker Board face plate for standard equipment cabinet	0.54/6079	3
Metering Equipment cabinet (600 x 600 x 2400)	0.52/30614	0
Internal Swing Frame Equipment cabinet (800 x 600 x 2400)	0.53/30077	4
Protection fixed frame equipment cabinet (800 x 600 x 2400)	0.52/30615	0
Protection swing frame cabinet (800 x 600 x 2400)	0.52/30616	2
AC Supply Module	0.52/10195	0

**Table 2: Indicates the types of the cabinets**

Type	Application	Drawing number	Size (L x W x H)	Door Access		Gland Plates		Comments
				Front	Back	Top	Bottom	
SWING FRAMES	DISTRIBUTION	D-DT-5400	800 x 600 x 2400	Yes	No	Yes	Yes	Distribution
	PROTECTION	0.52/30616	800 x 600 x 2400	Yes	Yes	No	Yes	Transmission protection
	INTERNAL	0.52/30077	800 x 600 x 2400	Yes	Yes	Yes	Yes	Telecomms
FIXED FRAME	METERING	0.52/30614	600 x 600 x 2400	No	Yes	No	Yes	Metering
	PROTECTION	0.52/30615	800 x 600 x 2400	No	Yes	No	Yes	Transmission protection
	STANDARD	0.52/1833	600 x 600 x 2400	Yes	Yes	Yes	Yes	Telecomms

## 7. Authorization

This document has been seen and accepted by:

Name and surname	Designation
Richard McCurrach	PTM&C Senior Manager
Deon Van Rooi	Metering, Vending, DC & Security Technologies Manager
Kashveer Jagdaw	DC and Auxiliary Supplies SC Chairperson

## 8. Revisions

Date	Rev	Compiler	Remarks
May 2019	4	AN Majazi	Added the following cabinets types, <ul style="list-style-type: none"> <li>• Metering equipment cabinet</li> <li>• Protection swing frame cabinet</li> <li>• Protection fixed frame cabinet</li> </ul>

Date	Rev	Compiler	Remarks
Feb 2018	3	AN Majozi	Authorized document Revised the following clauses: <ul style="list-style-type: none"> <li>• 3.2.2(a) changed cabinet door size from 2,5mm to 1,6mm.</li> <li>• 3.5 Renamed Telecomms swing frame cabinet as Internal Swing frame equipment cabinet</li> <li>• 3.5(f) changed bushing size from 50mm to 40mm.</li> <li>• Added Annexures H – internal swing frame photographs</li> </ul>
Oct 2015	2	AN Majozi	Changed copper earth bar from 16 x 3mm to 25 x 3 mm Consolidated specification for the swing frame panel and blanking plates: DSP 34-464
Sept 2013	1	K Naicker	ESD Changed passivation of zinc coatings to trivalent blue Ventilation Added circuit breaker panel Added AC supply module Added Swing Frame Panel Format changed to SCOT Template and document number changed to 240-60725641
Sept 2001	0	PT Griffith	Original issue.

**9. Development team**

- Alpheus Majozi

**10. Acknowledgements**

Paul Gerber, Haggai Sithole, Stuart van Zyl, Kuben Naicker, Paddy Griffith, Antonio Pereira, Lameck Mkorongo and Gordon Payne for the compiling the original documents that this Standard is based on.

## Annex A – Impact assessment (Normative)

Impact assessment form to be completed for all documents.

### 1) Guidelines

- All comments must be completed.
- Motivate why items are N/A (not applicable)
- Indicate actions to be taken, persons or organisations responsible for actions and deadline for action.
- Change control committees to discuss the impact assessment, and if necessary give feedback to the compiler of any omissions or errors.

### 2) Critical points

**2.1 Importance of this document. E.g. is implementation required due to safety deficiencies, statutory requirements, technology changes, document revisions, improved service quality, improved service performance, optimised costs.**

Comment: Standardisation of equipment cabinets used for Telecommunications, Control and Teleprotection within the wires business.

**2.2 If the document to be released impacts on statutory or legal compliance - this need to be very clearly stated and so highlighted.**

Comment: N/A

**2.3 Impact on stock holding and depletion of existing stock prior to switch over.**

Comment: No stock currently available

**2.4 When will new stock be available?**

Comment: Upon signing of contract with the supplier; as and when required

**2.5 Has the interchangeability of the product or item been verified - i.e. when it fails is a straight swap possible with a competitor's product?**

Comment: Yes

**2.6 Identify and provide details of other critical (items required for the successful implementation of this document) points to be considered in the implementation of this document.**

Comment: N/A

**2.7 Provide details of any comments made by the Regions regarding the implementation of this document.**

Comment: No comments

### 3) Implementation timeframe

**3.1 Time period for implementation of requirements.**

Comment: N/A

**3.2 Deadline for changeover to new item and personnel to be informed of DX wide change-over.**

Comment: N/A

**4) Buyers Guide and Power Office**

**4.1 Does the Buyers Guide or Buyers List need updating?**

Comment: N/A

**4.2 What Buyer's Guides or items have been created?**

Comment: N/A

**4.3 List all assembly drawing changes that have been revised in conjunction with this document.**

Comment: N/A

**4.4 If the implementation of this document requires assessment by CAP, provide details under 5**

**4.5 Which Power Office packages have been created, modified or removed?**

Comment: None

**5) CAP / LAP Pre-Qualification Process related impacts**

**5.1 Is an ad-hoc re-evaluation of all currently accepted suppliers required as a result of implementation of this document?**

Comment: N/A

**5.2 If NO, provide motivation for issuing this specification before Acceptance Cycle Expiry date.**

Comment: N/A

**5.3 Are ALL suppliers (currently accepted per LAP), aware of the nature of changes contained in this document?**

Comment: N/A

**5.4 Is implementation of the provisions of this document required during the current supplier qualification period?**

Comment: N/A

**5.5 If Yes to 5.4, what date has been set for all currently accepted suppliers to comply fully?**

Comment: The supplier of the new national contract (April 2015) will comply with this specification

**5.6 If Yes to 5.4, have all currently accepted suppliers been sent a prior formal notification informing them of Eskom's expectations, including the implementation date deadline?**

Comment: Yes

**5.7 Can the changes made, potentially impact upon the purchase price of the material/equipment?**

Comment: Yes

**5.8 Material group(s) affected by specification: (Refer to Pre-Qualification invitation schedule for list of material groups)**

Comment: N/A

**6) Training or communication**

**6.1 Is training required?**

Comment: NO

**6.2 State the level of training required to implement this document. (E.g. awareness training, practical / on job, module, etc.)**

Comment: N/A

**6.3 State designations of personnel that will require training.**

Comment: N/A

**6.4 Is the training material available? Identify person responsible for the development of training material.**

Comment: N/A

**6.5 If applicable, provide details of training that will take place. (E.G. sponsor, costs, trainer, schedule of training, course material availability, training in erection / use of new equipment, maintenance training, etc).**

Comment:

**6.6 Was Technical Training Section consulted w.r.t module development process?**

Comment: N/A

**6.7 State communications channels to be used to inform target audience.**

Comment: N/A

**7) Special tools, equipment, software**

**7.1 What special tools, equipment, software, etc will need to be purchased by the Region to effectively implement?**

Comment: N/A

**7.2 Are there stock numbers available for the new equipment?**

Comment: N/A

**7.3 What will be the costs of these special tools, equipment, software?**

N/A

**8) Finances**

**8.1 What total costs would the Regions be required to incur in implementing this document? Identify all cost activities associated with implementation, e.g. labour, training, tooling, stock, obsolescence**

Comment: N/A

.....  
.....  
.....

Impact assessment completed by:

Name: Alpheus Majoji

Designation: Senior Advisor

**Annex B – A/B schedules for a Swing frame cabinet**

Enquiry No.: ..... Tenderer's name: .....

Project Name: ..... Date: .....

**Technical A/B schedules for a Swing frame cabinet**

**Numbers refer to clauses in the specification**

Schedule A: Purchaser's specific requirements

Schedule B: Particulars of equipment to be supplied

Item	Description	Schedule A	Schedule B
<b>3.1.1</b>	<b>General</b>		
a)	Cabinet to comply with D-DT-5400 and 0.52/30616 (Sheets 1 to 6)	Comply	
b)	IP rating of cabinet with door closed, blanking plates fitted	IP40	
<b>3.1.2</b>	<b>Cabinet body</b>		
a)	Manufactured from mild steel, 2mm thick	Comply	
b)	Lifting eye bolts, 4 off capable of supporting safely 360 kg + the mass of the cabinet.	Comply	
c)	All loose steel constructions that are bolted together to be bonded to the earthing straps on the gland plates. Unless indicated to the contrary, 12 mm <sup>2</sup> tinned braided copper strap shall be used for this purpose. No metal part of the cabinet may have a resistance to the earth strap exceeding 0.1 ohms	Comply	
d)	Two strips of trunking, 100 mm x 100mm to be installed with equidistant spacing from the top and bottom of the panel.	Comply	
e)	Buswiring apertures and covers provided as per drawing. Bonding as indicated	Comply	
f)	Earthing studs to be provided as indicated	Comply	
<b>3.1.3</b>	<b>Cabinet door</b>		
a)	Manufactured from mild steel, 2.5 mm thick.	Comply	
b)	48 U x 488 mm rack aperture. Rack mounting holes as per IEC 60297-1 applied to buttressing, recessed behind front panel.	Comply	
c)	Door stop as per drawing	Comply	
d)	Pivots as per drawing and sample.	Comply	
e)	Two lever-type latches with locking facility.	Specify type	
f)	Door can support mass of 250 kg without distortion or sagging.	Comply	
g)	Earthing stud provided. Bonding as indicated using 12 mm <sup>2</sup> tinned braided copper strap.	Comply	

Item	Description	Schedule A	Schedule B
<b>3.1.4</b>	<b>Cabinet back plate mounting rails</b>		
a)	19 inch (482.6 mm) rack standard as per IEC 60297-1.	Comply	
b)	The rack shall carry a mass of at least 110 kg.	Comply	
<b>3.1.5</b>	<b>Gland plate</b>		
a)	Manufactured from passivated mild steel.	Comply	
b)	Pre-punched or drilled cable cut outs, push out type or with hole plugs.	Specify method	
c)	Copper earthing bars to be fitted on both top and bottom gland plates.	Comply	
d)	The top front gland plate shall have extruded air vents with a mesh underside to keep out insects.	Comply	
e)	Gland plates to be interchangeable (front to back and top to bottom)	Comply	
<b>3.1.6</b>	<b>Optional accessories</b>		
a)	Plinth-mounting angle iron and cabinet support brackets to be provided if requested at time of enquiry.	Comply	
<b>3.1.7</b>	<b>Blanking plates</b>		
a)	To be manufactured from mild steel 2 mm thick. Size to range from 1U to 12U. IEC 60297-1 shall apply.	Comply	
b)	Closed holes with dimensions as indicated	Comply	
<b>3.1.8</b>	<b>Cage nut</b>		
a)	Standard cage nut with spring clip bolt and plastic washer. As per sample or approved by Eskom.	Subject to Eskom approval	
<b>3.6</b>	<b>Corrosion protection</b>		
a)	Corrosion protection as per 240-75655504, standard DS1 (Powder coating).	Comply	
b)	Panel Colours (to SANS 1091): Cabinet: Plinth:	Colour G29 Black	
c)	Gland plates to be unpainted, zinc coated and passivated yellow.	Comply	
<b>3.7</b>	<b>Prototype</b>		
a)	Prototype to be provided if requested	Comply	
b)	Supplier to pay for transport costs where a sample is supplied by Eskom on loan	Yes	

Item	Description	Schedule A	Schedule B
<b>4.1</b>	<b>Tests</b>		
a)	Supplier to test panel continuity and keep records as indicated	Comply	
b)	Accredited test equipment. Verifiable at Eskom's request.	Comply	
<b>5.2</b>	<b>Labelling</b>		
a)	Durable label to be provided inside panel	Comply	
<b>5.2</b>	<b>Packaging</b>		
a)	Packaging to be durable and waterproof. Panel locks to be removed if they can cause damage to the packaging.	Comply	
<b>5.1</b>	<b>Marking</b>		
a)	Outside of the packaging to be marked as indicated.	Comply	
<b>5.3</b>	<b>Transport</b>		
a)	Where requested, as per 5.3 with itemised cost per range.	Specify	

**Annex C – A/B Schedules for Fixed Frame Cabinet**

Enquiry No.: ..... Tenderer's name: .....

Project Name: ..... Date: .....

**Technical A/B Schedules for Standard (19 inch) Equipment Cabinet**

Item	Description	Schedule A	Schedule B
<b>3.2.1</b>	<b>Cabinet body</b>		
a)	Cabinet to comply with 0.53/1833 Sheets 0 to 1, 0.52/30614 and 0.52/30615 (Sheets 1 to 2)	Comply	
b)	Ingress Protection rating of cabinet – IP40	Comply	
c)	Manufactured from mild steel, 2mm thick	Comply	
d)	19” rack mounting equipment brackets shall be zinc plated steel and trivalent blue passivated to 25 microns.	Comply	
e)	Each cabinet shall be supplied with 40 zinc plated fixing screws and cage nuts.	Comply	
f)	All nuts and bolts shall be zinc coated and trivalent blue passivated.	Comply	
g)	The cabinets shall be fitted with type E17 trunking on both sides, as shown on the drawing. The trunking shall not obstruct the mounting of equipment.	Comply	
h)	Bolts shall be welded to the top and the bottom of both doors on the hinge side to which the braided earth straps shall be connected. Details are shown in the drawing.	Comply	
i)	An ESD point for grounding and for a wrist strap, as indicated in the drawings shall be provided. The ESD for grounding must be connected directly to the earth stud.	Comply	
<b>3.2.2</b>	<b>Cabinet door</b>		
a)	Manufactured from mild steel, 1.6 mm thick.	Comply	
b)	The door locking mechanism shall lock the door to the cabinet at the top, middle and bottom of the door.	Comply	
c)	All doors shall be fitted with lift-off hinges, to facilitate easy removal of the doors when in the open position, after disconnecting the braided straps.	Comply	
d)	The pins in the lower hinges shall be longer than the pins in the upper hinges. All hinge pins shall be fixed.	Comply	
e)	Two lever-type latches with locking facility.	Specify type	

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Item	Description	Schedule A	Schedule B
f)	Doors shall be provided with gaskets of neoprene or an approved material. Rubber or felt gaskets are not acceptable.	Comply	
<b>3.2.3</b>	<b>Cabinet plinth/base frame</b>		
a)	A suitable base frame/plinth made of 2.5 mm mild steel painted black shall be provided as per drawing for each cabinet.	Comply	
b)	Mounting holes, 4 x 10 mm diameter, shall be provided in the mounting plinth.	Comply	
c)	The plinths shall be constructed with two 50mm x 100mm removable plates located on the left and right hand side of the plinth. The M6 studs used to fix the plated must be welded on the inside of the base frame.	Comply	
<b>3.2.4</b>	<b>Gland plates</b>		
a)	Refer to section 3.2.4 of specification	Comply	
b)	Manufactured from passivated mild steel.	Comply	
c)	The gland plates shall be manufactured in two sections as shown in the drawing. One predrilled for glands and the other as an inspection cover. The gland plates and inspection covers shall be interchangeable.	Comply	
d)	To be provided on the top and bottom of the cabinet and will consist of an inspection cover and gland plate.	Comply	
e)	Pre-drilled holes shall be provided in one section of the gland plates for glanding cables to the gland plate. These holes shall be closed with plastic filler plugs.	Comply	
f)	All nuts and bolts used for fixing earth straps to the gland plate and between the gland plate and the cabinet frame, shall be zinc plated and trivalent chromium passivated	Comply	
<b>3.2.5</b>	<b>Ventilation</b>		
a)	The top inspection cover shall have a mesh (IP35) as shown in the drawing. A metal plate situated 2.5cm above the mesh shall be provided.	Comply	
b)	Ventilation louvers will be provided on the top and bottom of all the doors. These ventilation louvers forming part of the steel door shall be fitted with metal screens.	Comply	

Item	Description	Schedule A	Schedule B
<b>3.2.6</b>	<b>Earthing</b>		
a)	The cabinet shall incorporate an earth bar running vertically on the left side of the cabinet as shown on drawing. This bar shall be fastened to the cabinet, using "bite" washers, which will ensure that the earth bar is metallically bonded to the cabinet.	Comply	
b)	A perforated copper earth bar shall be provided with a minimum dimension of 25 x 3 mm and M6 tapped holes every 100 mm.	Comply	
c)	At the top and bottom of the earth bar, an M6 tapped hole shall be provided to facilitate an earth strap connection to the top and bottom gland plates.	Comply	
d)	The earth bar, the mounting equipment brackets for 19" rack, and both front and back doors shall be connected to the gland plate using 12mm <sup>2</sup> tin-plated copper earth straps. These braided copper earth straps shall be as straight and as short as possible. The continuity between any part of the cabinet and the earthing straps all be 0,1 ohms or less.	Comply	
e)	An earth stud must be provided on the inner right side of the cabinets to accommodate the earthing of the ESD points.	Comply	
<b>3.6</b>	<b>Corrosion protection</b>		
a)	Corrosion protection as per 240-75755504, standard DS1 (Powder coating).	Comply	
b)	Panel Colours (to SANS 1091): Cabinet: Plinth:	Colour G29 Black	
c)	Gland plates to be unpainted, zinc coated and passivated yellow.	Comply	
<b>3.7</b>	<b>Prototype</b>		
a)	Prototype to be provided if requested	Comply	
b)	Supplier to pay for transport costs where a sample is supplied by Eskom on loan	Yes	
<b>4.1</b>	<b>Tests</b>		
a)	Supplier to test panel continuity and keep records as indicated	Comply	
b)	Accredited test equipment. Verifiable at Eskom's request.	Comply	

Item	Description	Schedule A	Schedule B
<b>5.2</b>	<b>Labelling</b>		
a)	Durable label to be provided inside panel	Comply	
<b>5.2</b>	<b>Packaging</b>		
a)	Packaging to be durable and waterproof. Panel locks to be removed if they can cause damage to the packaging.	Comply	
<b>5.1</b>	<b>Marking</b>		
a)	Outside of the packaging to be marked as indicated.	Comply	
<b>5.3</b>	<b>Transport</b>		
a)	Where requested, as per 5.3 with itemised cost per range.	Specify	

### Annex D – A/B Schedules for Internal Swing Frame Equipment Cabinet

Enquiry No.: ..... Tenderer's name: .....

Project Name: ..... Date: .....

#### Technical A/B Schedules for Internal Swing Frame Equipment Cabinet

Item	Description	Schedule A	Schedule B
<b>3.2.1</b>	<b>Cabinet body</b>		
a)	Cabinet to comply with 0.53/30077 Sheets 0 to 1	Comply	
b)	Ingress Protection rating of cabinet – IP40	Comply	
c)	Manufactured from mild steel, 2mm thick	Comply	
d)	19" rack mounting equipment brackets shall be zinc plated steel and trivalent blue passivated to 25 microns.	Comply	
e)	Each cabinet shall be supplied with 40 zinc plated fixing screws and cage nuts.	Comply	
f)	All nuts and bolts shall be zinc coated and trivalent blue passivated.	Comply	
g)	The cabinets shall be fitted with type E17 trunking on both sides, as shown on the drawing. The trunking shall not obstruct the mounting of equipment.	Comply	
h)	Bolts shall be welded to the top and the bottom of both doors on the hinge side to which the braided earth straps shall be connected. Details are shown in the drawing.	Comply	
i)	An ESD point for grounding and for a wrist strap, as indicated in the drawings shall be provided. The ESD for grounding must be connected directly to the earth stud.	Comply	
<b>3.2.2</b>	<b>Cabinet door</b>		
a)	Manufactured from mild steel, 1.6 mm thick.	Comply	
b)	The door locking mechanism shall lock the door to the cabinet at the top, middle and bottom of the door.	Comply	
c)	All doors shall be fitted with lift-off hinges, to facilitate easy removal of the doors when in the open position, after disconnecting the braided straps.	Comply	
d)	The pins in the lower hinges shall be longer than the pins in the upper hinges. All hinge pins shall be fixed.	Comply	
e)	Two lever-type latches with locking facility.	Specify type	

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Item	Description	Schedule A	Schedule B
f)	Doors shall be provided with gaskets of neoprene or an approved material. Rubber or felt gaskets are not acceptable.	Comply	
<b>3.2.3</b>	<b>Cabinet plinth/base frame</b>		
a)	A suitable base frame/plinth made of 2.5 mm mild steel painted black shall be provided as per drawing for each cabinet.	Comply	
b)	Mounting holes, 4 x 10 mm diameter, shall be provided in the mounting plinth.	Comply	
c)	The plinths shall be constructed with two 50mm x 100mm removable plates located on the left and right hand side of the plinth. The M6 studs used to fix the plated must be welded on the inside of the base frame.	Comply	
<b>3.2.4</b>	<b>Gland plates</b>		
a)	Refer to section 3.2.4 of specification	Comply	
b)	Manufactured from passivated mild steel.	Comply	
c)	The gland plates shall be manufactured in two sections as shown in the drawing. One predrilled for glands and the other as an inspection cover. The gland plates and inspection covers shall be interchangeable.	Comply	
d)	To be provided on the top and bottom of the cabinet and will consist of an inspection cover and gland plate.	Comply	
e)	Pre-drilled holes shall be provided in one section of the gland plates for glanding cables to the gland plate. These holes shall be closed with plastic filler plugs.	Comply	
f)	All nuts and bolts used for fixing earth straps to the gland plate and between the gland plate and the cabinet frame, shall be zinc plated and trivalent chromium passivated	Comply	
<b>3.2.5</b>	<b>Ventilation</b>		
a)	The top inspection cover shall have a mesh (IP35) as shown in the drawing. A metal plate situated 2.5cm above the mesh shall be provided.	Comply	
b)	Ventilation louvers will be provided on the top and bottom of all the doors. These ventilation louvers forming part of the steel door shall be fitted with metal screens.	Comply	

<b>3.2.6</b>	<b>Earthing</b>		
a)	The cabinet shall incorporate an earth bar running vertically on the left side of the cabinet as shown on drawing. This bar shall be fastened to the cabinet, using “bite washers, which will ensure that the earth bar is metallicity bonded to the cabinet.	Comply	
b)	A perforated copper earth bar shall be provided with a minimum dimension of 25 x 3 mm and M6 tapped holes every 100 mm.	Comply	
c)	At the top and bottom of the earth bar, an M6 tapped hole shall be provided to facilitate an earth strap connection to the top and bottom gland plates.	Comply	
d)	The earth bar, the mounting equipment brackets for 19” rack, and both front and back doors shall be connected to the gland plate using 12mm <sup>2</sup> tin-plated copper earth straps. These braided copper earth straps shall be as straight and as short as possible. The continuity between any part of the cabinet and the earthing straps all be 0,1 ohms or less.	Comply	
e)	An earth stud must be provided on the inner right side of the cabinets to accommodate the earthing of the ESD points.	Comply	
<b>3.5</b>	<b>Internal Swing frame equipment cabinet</b>		
a)	The internal swing frame shall rest on pivots. The pivots shall be locked in place by lock nuts. The pivots shall under no circumstances be loosened by frequent opening and closing of the door.	Comply	
b)	The 100mm x 10mm cable trays installed on the sides of the left and right hand side of the swing frame must be galvanised steel/zinc coated steel which has been trivalent blue passivated. The cable trays must be fixed to the frame using bolts and a 40mm bushing.	Comply	
c)	The swing frame shall be provided with a latch, located at the top and bottom of the frame. This latch will prevent the frame from moving, when it is latched.	Comply	

d)	Two strips of 100mm x 100mm trunking shall be fitted to the back plate mounting brackets as shown on 0.53/30077 note 16. The trunking shall be mounted in a symmetrical manner such that it is equidistant from the top and bottom of the panel.	Comply	
<b>3.6</b>	<b>Corrosion protection</b>		
a)	Corrosion protection as per 240-75655504, standard DS1 (Powder coating).	Comply	
b)	Panel Colours (to SANS 1091): Cabinet: Plinth:	Colour G29 Black	
c)	Gland plates to be unpainted, zinc coated and passivated yellow.	Comply	
<b>3.7</b>	<b>Prototype</b>		
a)	Prototype to be provided if requested	Comply	
b)	Supplier to pay for transport costs where a sample is supplied by Eskom on loan	Yes	
<b>4.1</b>	<b>Tests</b>		
a)	Supplier to test panel continuity and keep records as indicated	Comply	
b)	Accredited test equipment. Verifiable at Eskom's request.	Comply	
<b>5.2</b>	<b>Labelling</b>		
a)	Durable label to be provided inside panel	Comply	
<b>5.2</b>	<b>Packaging</b>		
a)	Packaging to be durable and waterproof. Panel locks to be removed if they can cause damage to the packaging.	Comply	
<b>5.1</b>	<b>Marking</b>		
a)	Outside of the packaging to be marked as indicated.	Comply	
<b>5.3</b>	<b>Transport</b>		
a)	Where requested, as per 5.3 with itemised cost per range.	Specify	

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**Annex E – A/B Schedules for Circuit Breaker Panel**

Enquiry No.: ..... Tenderer's name: .....

Project Name: ..... Date: .....

**Technical A/B Schedules – Circuit Breaker Panel**

No	Items	Description	Schedule A	Schedule B
1	Construction	Refer to section 3.3 of specification	Comply	
1.1		Fabrication 2 mm Mild steel	Comply	
1.2	Dimensions	Refer to drawing	Comply	
1.3		All nuts and bolts shall be zinc coated and trivalent blue passivated.	Comply	
2	Earthing	Refer to section 3.2.6 of specification. Earth stud shall be provided	Comply	
3	Corrosion Protection	Refer to section 3.6 of specification	Comply	
4	Packaging and Labelling	Refer to section 5 of specification	Comply	
5	Drawing	0.54/6079 Rev 3	Yes	

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**Annex F – A/B Schedules for AC Supply Module**

Enquiry No.: ..... Tenderer's name: .....

Project Name: ..... Date: .....

**Technical A/B Schedules – AC Supply Module**

No	Items	Description	Schedule A	Schedule B
1	Construction	Refer to section 3.4 of specification	Comply	
1.1		Fabrication 2 mm Mild steel	Comply	
1.2		All nuts and bolts shall be zinc coated and trivalent blue passivated.	Comply	
2	Earthing	Refer to section 3.2.6 of specification. Earthing stud shall be provided	Comply	
3	Corrosion Protection	Refer to section 3.6 of specification	Comply	
4	Packaging and Labelling	Refer to section 5 of specification	Comply	
5	Drawing	0.52/10195 Rev 0	Yes	

## Annex G – Distribution swing frame cabinet photographs

### G.1 Cabinet



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**Document Classification: Controlled Disclosure**

**SPECIFICATION FOR STANDARD (19 INCH) EQUIPMENT  
CABINETS**

Unique Identifier: **240-60725641**

Revision: **4**

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## G.2 Rear detail

(Note rear panel chamfered edges and rounded corner)



## G.3 Gland plate detail (Top and bottom)

(Bottom gland plate, with braided earthing strap.)



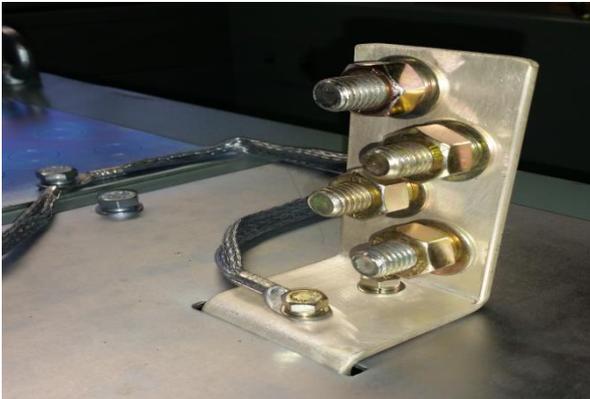
(Top view of top entry gland plates, Note vented extrusion and 4 lifting bolts in each corner)



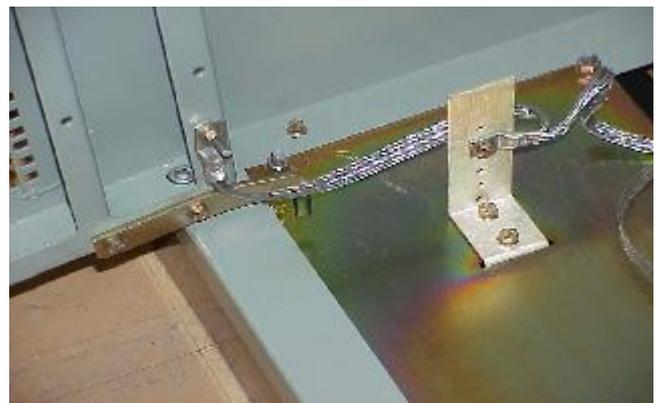
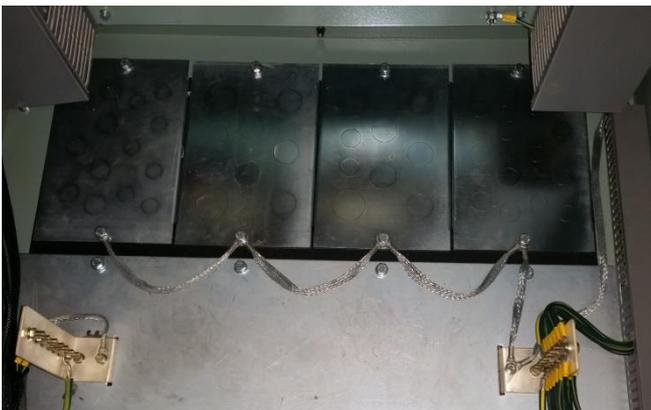
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### G.4 Interior, earthing and hinging detail

(Earth bar passing through gland plate and lifting lug.)



(Interior earthing - note loop to door, trunking and the earthing of the loose back plate. Note door stop bar, this prevents the door from opening too wide and damaging the paint work.)



## Annex H – Internal swing frame equipment cabinet

### H.1 Cabinet



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### H.2 Electrostatic Discharge (ESD) points



### H.3 Pivots



Bottom pivot



Top pivot

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