



GENERAL DIMENSIONAL TOLERANCES (U.D.S.) DIMENSIONS UP TO 500 : ± 1 mm DIMENSIONS ABOVE 500 TO 1000 : ± 2 mm DIMENSIONS ABOVE 1000 : ± 3 mm THICKNESS OF MATERIAL - AS MANUFACTURED		SURFACE PROTECTION: SEE DRG. REG. No. 137079/01 ME		PROJECTION (U.D.S.) 		SCALE (mm) 0 5 10 100		REMOVE ALL SHARP EDGES	
WELDING IDENTICAL WELDS SYMBOLISED ONCE ONLY. CODED WELDERS TO BE UTILISED FOR WELDING OPERATIONS.		MATERIAL MATERIAL TO BE 304 L No. 1 FINISH (U.D.S.) STAINLESS STEEL TO BE GRADE 304 L		DO NOT SCALE DRAWING		ALL DIMENSIONS IN MILLIMETRES		REMOVE ALL SHARP EDGES	

MANHOLE FRAME			
MATERIAL: 304 L & ST. STEEL		MASS: ± 85 Kg.	
No. OFF: 1		SCALE: 1:4	

MANHOLE COVER			
MATERIAL: 304 L & ST. STEEL		MASS: ± 50 Kg.	
No. OFF: 1		SCALE: 1:4, 1:2	

DIRECTORATE: MECHANICAL & ELECTRICAL ENGINEERING			
DESIGNED: G. BREED	DATE: 13/6/01	KEY CODES:	
DRAWN: G. BREED	DATE: 11-08-2001	TYP: MAN	
CHECKED: G. BREED	DATE: 12/8/01	CON: DET	
CALCULATIONS FILE: ME/DM ZZZ-03	LOCALITY No.: DM ZZZ-03	TENDER No.: CONTRACT No.:	
TENDER No.: CONTRACT No.:		PROVINCE: DISTRICT:	
OTHER No.:		RGC No.: 137080/01 ME	

VERIFICATION
MICROFILMED