



CORROSION PROTECTION FOR UNDERSIDE (INSIDE) OF MANHOLE COVER (ITEM 2) AND MANHOLE FRAME (ITEM 1)		REVISION		DIRECTORATE: MECHANICAL & ELECTRICAL ENGINEERING		REPUBLIC OF SOUTH AFRICA DEPARTMENT OF WATER AFFAIRS AND FORESTRY	
SURFACE PREPARATION: REMOVE OIL AND CONTAMINANTS WITH A WATER SOLUBLE DEGREASER OR SOLVENT. WASH SURFACES WITH CLEAN WATER TO A "WATER BREAK FREE" SURFACE. ROUGH SURFACE WITH NON-METALLIC PAPER OR PADS. REMOVE ALL DUST AND DEBRIS BY VACUUM.		MOD No.	DATE	DESCRIPTION	DESIGNED: G. BREED	KEY CODES:	TYPE
APPLICATION: APPLY ONE COAT OF MULTIPURPOSE ALUMINIUM MODIFIED EPOXY COATING ( CARBOMASTIC 15 ) TO DFT 125-175 MICRONS IN ACCORDANCE WITH THE PRODUCT DATA SHEET.		0	5	10	100	11-06-2001	MAN
SURFACE PROTECTION: AFTER FABRICATION ALL 304L2 AND STAINLESS STEEL ITEMS TO BE PICKLED AND PASSIVATED, EXCEPT FOR SURFACES TO BE COATED		PROJECTION (U.O.S.)		CHECKED: Breed 12/06/01		TYPE DRAWING:	
DO NOT SCALE DRAWING		ALL DIMENSIONS IN MILLIMETRES		CALCULATIONS FILE: ME/ DM ZZZ-03		STANDARD 900 x 600 mm 304L2 MANHOLE -ASSEMBLY AND PARTS LIST-	
				LOCALITY No. DM ZZZ-03		PROVINCE:	
				TENDER No. 1		DISTRICT:	
				CONTRACT No.		OTHER No.	
						SHEET 1 OF 3	
						REG.No.: 137079/01 ME	