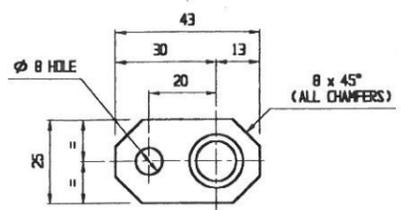
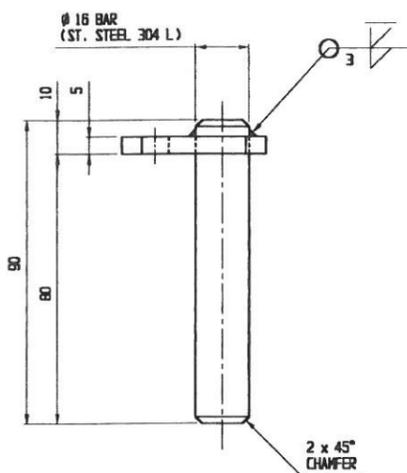
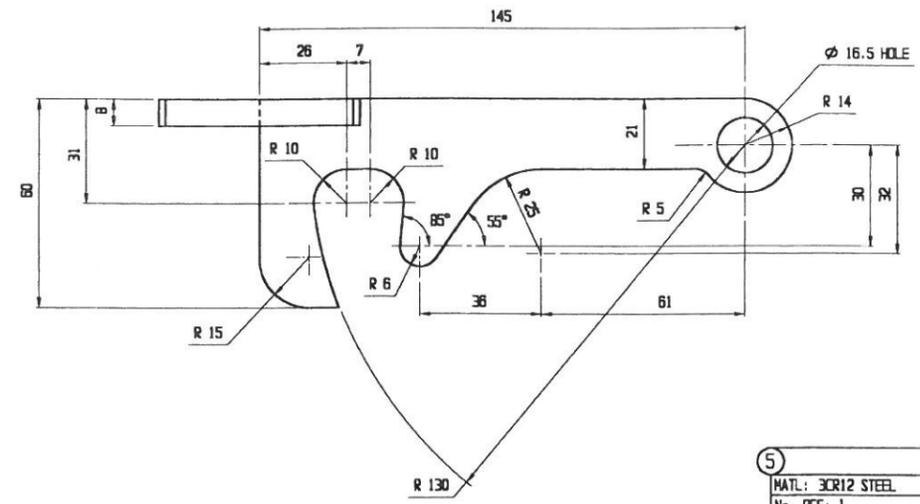
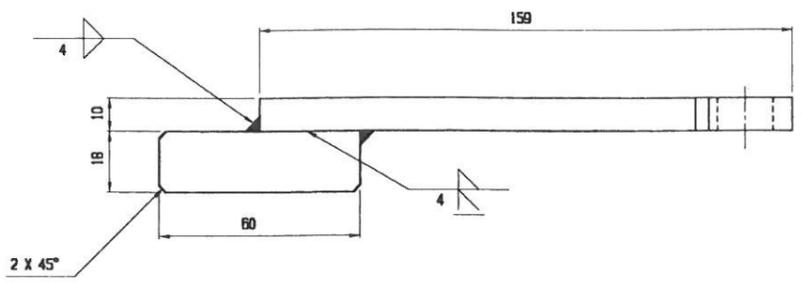


3 SPACER	
MATL: ST. STEEL 304 L	MASS: ± 0.05 Kg.
No. OFF: 1	SCALE: 1:1



4 PIN	
MATL: STAINLESS STEEL 304 L	MASS: ± 0.2 Kg. (EA)
No. OFF: 2	SCALE: 1:1



5 LOCKING DEVICE	
MATL: 3CR12 STEEL	MASS: ± 0.4 Kg.
No. OFF: 1	SCALE: 1:1

GENERAL DIMENSIONAL TOLERANCES (U.O.S.)
 DIMENSIONS UP TO 500 : ± 1 mm
 DIMENSIONS ABOVE 500 TO 1000 : ± 2 mm
 DIMENSIONS ABOVE 1000 : ± 3 mm
 THICKNESS OF MATERIAL - AS MANUFACTURED

WELDING
 IDENTICAL WELDS SYMBOLISED ONCE ONLY
 CODED WELDERS TO BE UTILISED FOR WELDING OPERATIONS.

MATERIAL
 MATERIAL TO BE 3CR12 No 1 FINISH (U.O.S.)
 STAINLESS STEEL TO BE GRADE 304 L

DO NOT SCALE DRAWING

SURFACE PROTECTION: SEE DRG REG No 137079/01 ME

SCALE (mm)
 0 5 10 100

PROJECTION (U.O.S.)

REMOVE ALL SHARP EDGES

REV. NO.	DATE	DESCRIPTION	STGN.

DIRECTORATE: MECHANICAL & ELECTRICAL ENGINEERING			
DESIGNED: G. BREED	13/6/01	DATE	
DRAWN: G. BREED	11-06-2001	DATE	
CHECKED: <i>Breed</i>	12/04/01	DATE	
LOCALITY No. DM ZZZ-03			
TENDER No. / CONTRACT No.			

REPUBLIC OF SOUTH AFRICA DEPARTMENT OF WATER AFFAIRS AND FORESTRY DIRECTOR GENERAL: E. MULLER	
TYPE	
TYPE DRAWING: STANDARD 900 x 600 mm 3CR12 STEEL MANHOLE -DETAILS OF PARTS-	
PROVINCE:	DISTRICT:
OTHER No.	SHEET 3 OF 3
REG. No.: 137081/01 ME	